



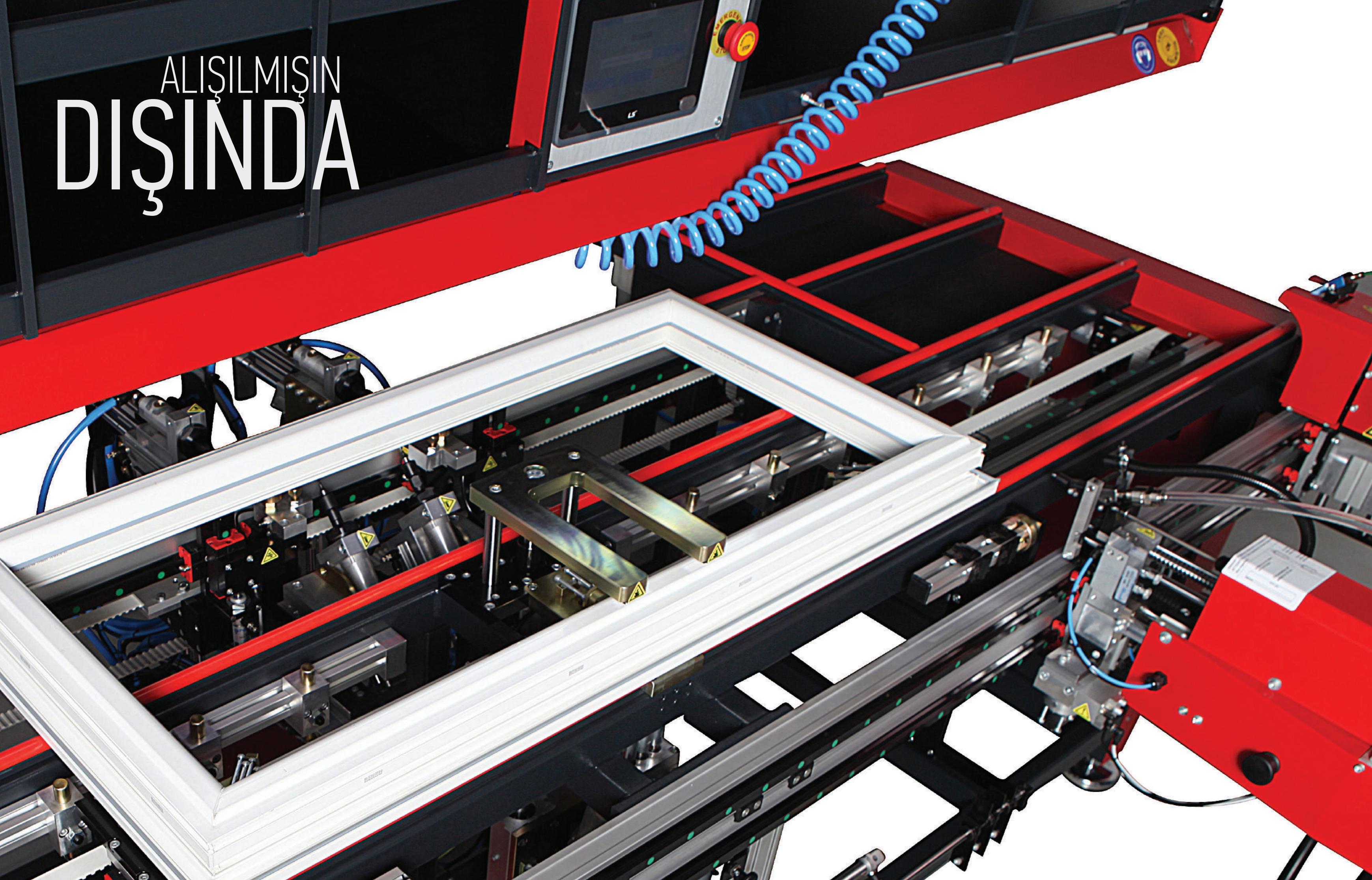
# WINDOW AND DOOR HARDWARE ASSEMBLY MACHINES

ARTIKON®



BEYOND THE  
ORDINARY

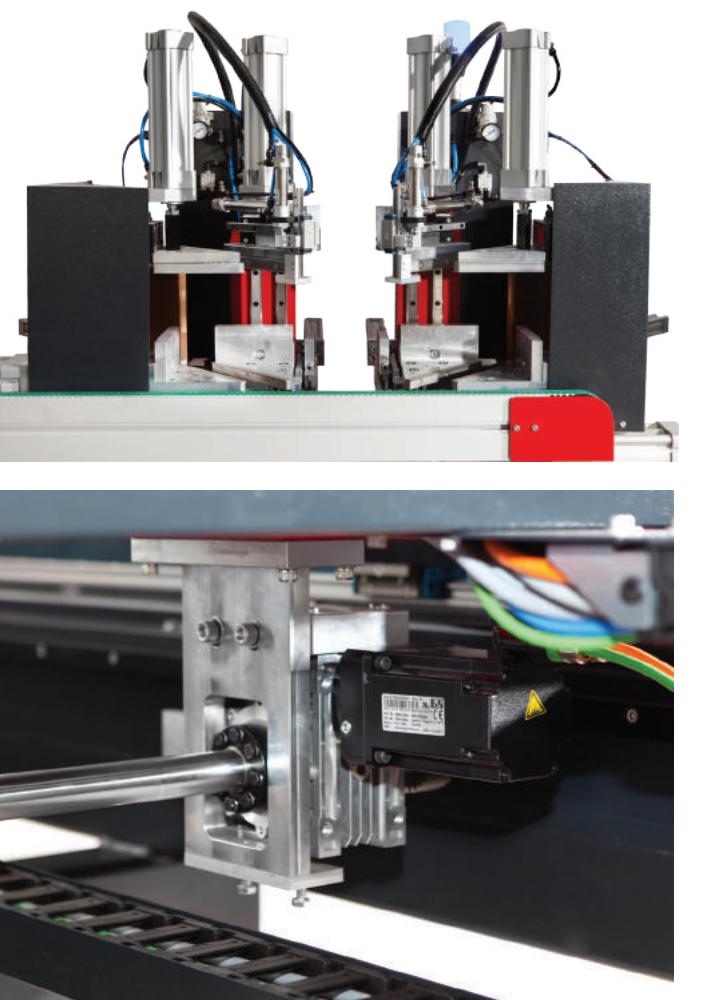
ALIŞILMISIN  
DİŞINDA



# FW/441

## FOUR HEAD WELDING MACHINE SERVO CONTROL

DÖRT KÖSE KAYNAK MAKİNASI SERVO KONTROL



### › ÖZELLİKLER

PVC profillerini 90° açıyla 4 köşesini aynı anda kaynatarak çerçeve haline getirir  
12" Dokunmatik hareketli sanayi tipi operatör paneli  
CNC kontrol sistemi (3 eksenli)  
Isıtıcı plakalar için teflon sarma sistemi  
Beyaz ve renkli profilleri 0.2 mm kaynak yapabilme olanağı  
Pratik kalıp tasarımları ve kolay değiştirme imkanı  
Resistans isticileri ekrandan takip edebilme imkanı (farklı profil ısı reçete oluşturma)  
Sertleştirilmiş vidalı mil ve kremayer ekipmanları sayesinde hassas ölçüye gelme imkanı  
240 - 250 çerçeveye / 8 saat

### › OPSİYONLAR

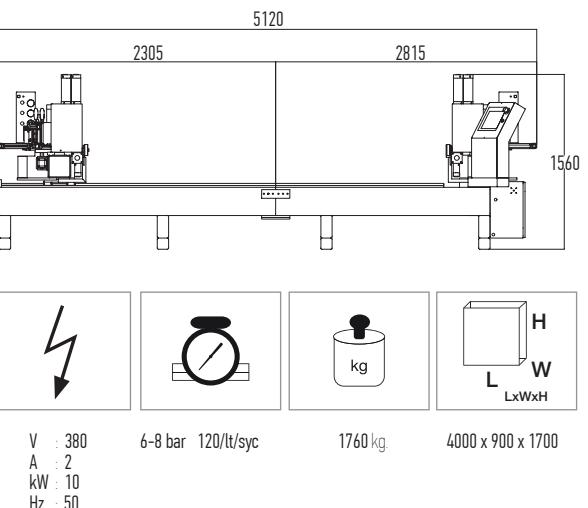
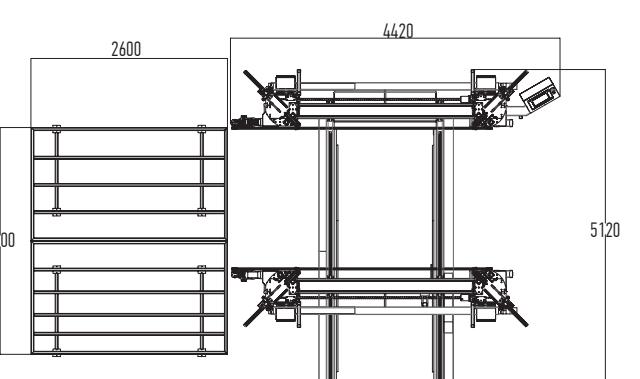
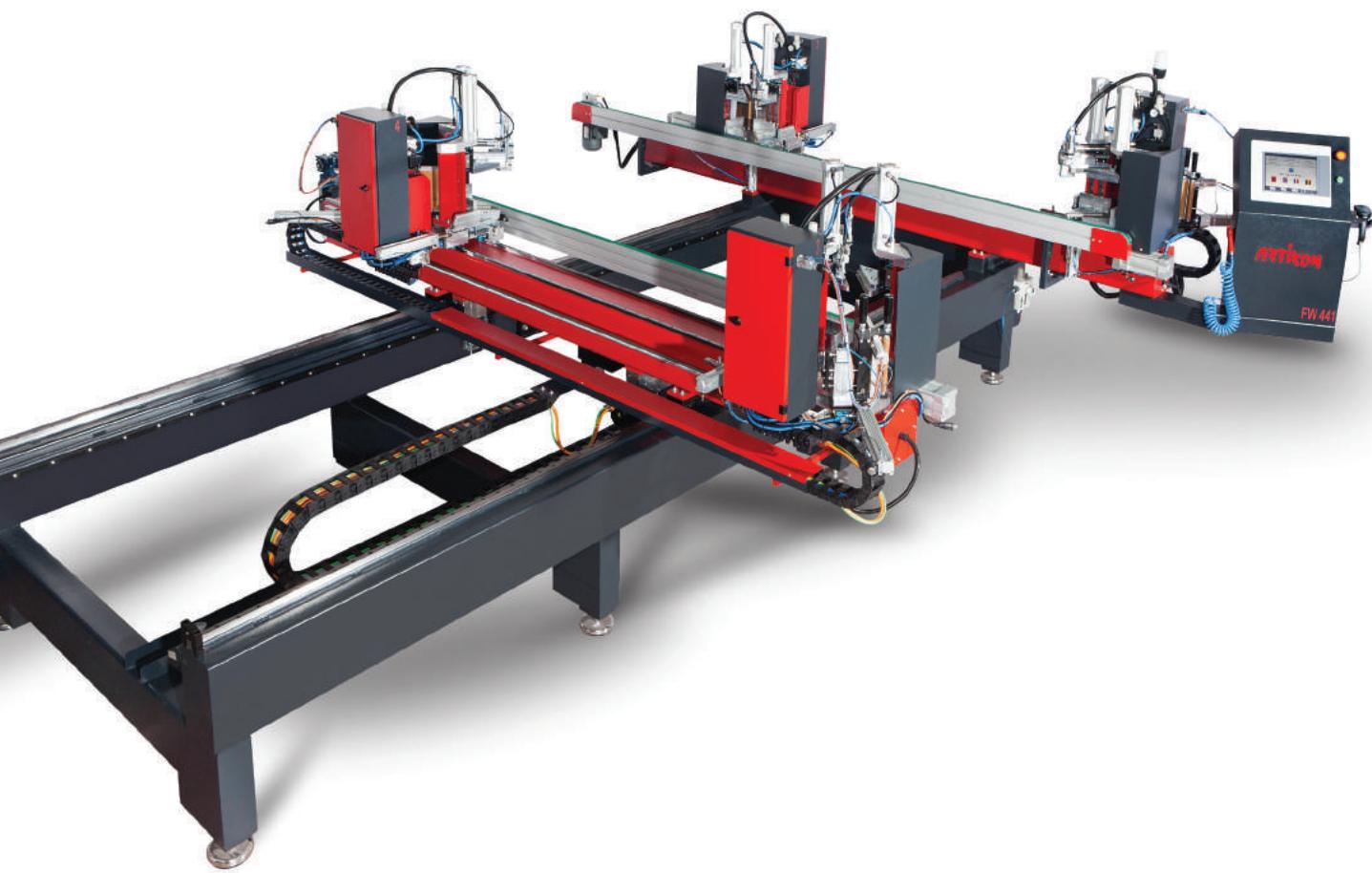
Barkod sistemi  
Conta baskı sistemi  
Kalıp takımları  
Makina çalışma koşullarına göre (ters-düz hat) olabilir  
Kış şartlarında soğuk olan profillerin iyi kaynatılabilmesi için tabla ısıtma sistemi

### › FEATURES

Used to weld four corners of PVC profiles at 90° at the same time  
12" touch screen panel  
CNC control system (3 axes)  
Resistance teflon wrapping system  
Possibility for 0.2 mm welding for all profile types  
Automatic mould opening system makes the welding seams thinner at separating point. Also easy change mould system.  
Possibility to follow the process of heating the resistance (programming for different profiles)  
Tender measurement system  
240 - 250 frames / 8 hours

### › OPTIONS

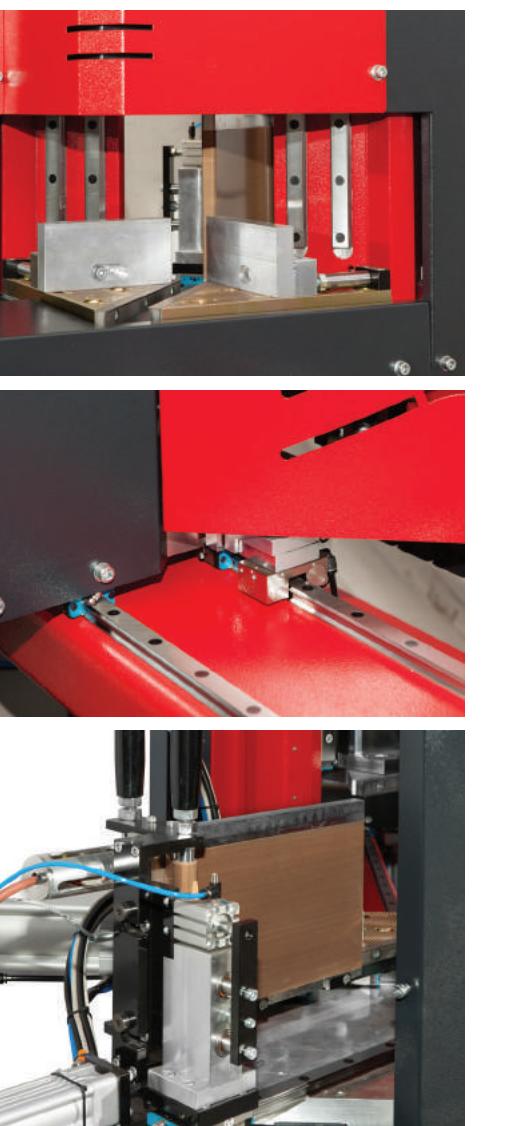
Barcode system  
Gasket clamp system  
Welding moulds  
Can be performed according the working position (reverse or direct line)  
Preheating system for cold profile in winter time.



# DW/241

## DOUBLE HEAD WELDING MACHINE

ÇIFT KAFA KAYNAK MAKİNASI



› PVC profillerin 50°-180° açılarında her iki kafada aynı anda kaynak yapabilme imkanı  
Beyaz ve renkli profilleri 0,2 mm ince kaynak yapar  
Teflon sarma sistemi mevcuttur  
Makinenin tüm hareketli sistemleri lineer ray ve araba  
üzerinde hareket etmektedir  
Sağlam konstrüksiyonu sayesinde mükemmel kaynak imkanı sağlar  
Kaynak kalıplarının stok rafı mevcuttur  
Pratik kaynak kalıbı değiştirmesi imkanı  
Eritme ve yapıştırma süreleri dijital olarak ayarlanır  
Uzun ömürlü ısıtıcı plakalar  
Hareketli kafanın özel hidro-pnömatik ray freni ile sabitlenmesi imkanı  
PLC kontrol sistemi ile farklı profiller için ısı ve zaman reçete programı

### › OPSİYONLAR

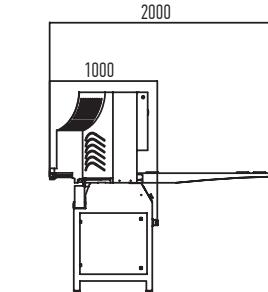
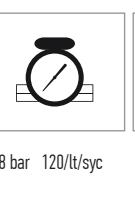
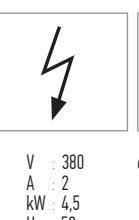
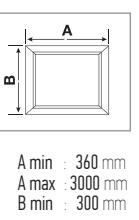
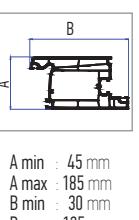
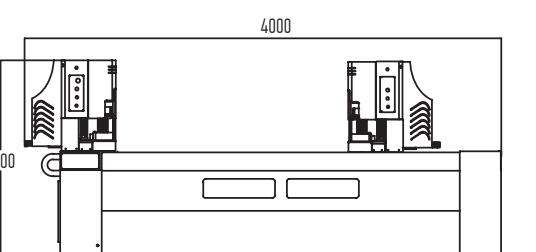
Kaynak kalıpları  
Tabla ısıtma sistemi  
Conta baskı sistemi

### › FEATURES

Synchronous double corner welding of PVC profiles between 50°-180°  
White and color profiles welding with 0,2 mm seam restriction.  
Special rolled system of teflon  
All movable parts of machine goes on rail system  
At the expense of strong system make a perfect weld  
Stock for welding mould  
Easy mould change system  
Digital control system for weld and press time  
Long lasting heating plates  
The mobile head is stoped by special hidropneumatic system  
PLC control system and programming possibility for different profiles

### › OPTIONS

Welding Mould  
Preheating system for cold profile in winter time.  
Gasket pressing system



1000

2000

1700

4000

A

B

V

A

H

L

kg

W

630 kg

4000 x 900 x 1700

45 mm

A min :

185 mm

A max :

30 mm

B min :

135 mm

B max :

300 mm

A : 2

380

kW

4,5

B : 50

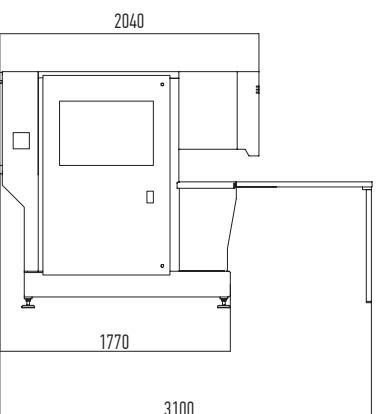
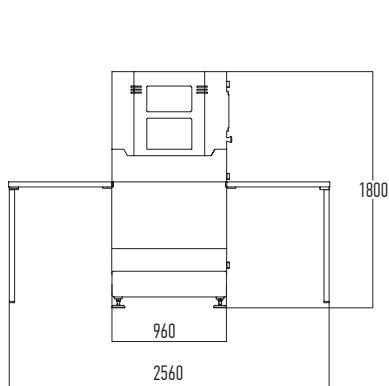
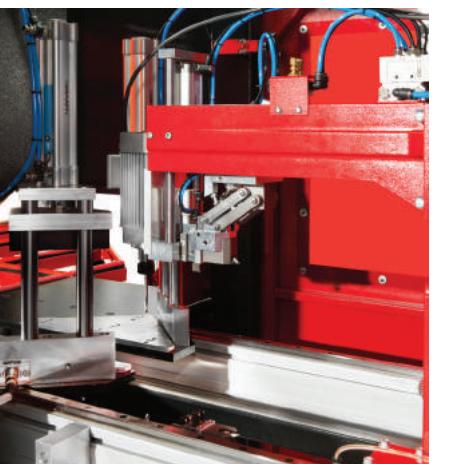
Hz

50

# CC/222

## CNC CORNER CLEANING MACHINE SERVO CONTROL

CNC KÖŞE TEMİZLEME MAKİNASI  
SERVO KONTROL



### ÖZELLİKLER

(90° Kaynak edilmiş PVC çerçevelerin kaynak çapaklarını temizleme makinası  
Hareketli 8.4" dokunmatik Ekran kontrol paneli  
CNC kontrol sistemi (2 eksenli)  
Alt ve üst conta yeri açma frezesi (2 tool)  
Alt ve üst iç köşe temizleme sistemi (patenti) (2 tool)  
Alt ve üst renkli-renksiz yüzey bıçak sistemi (4 tool)  
Diş köşe temizleme testere ø250 (1 tool)  
9 adet takım (tool) ile köşe temizleme  
Kolay profil programlama ve profil tanımlama sistemi  
Çalışma hızlarının istenilen hızlarda ayarlanabilmesi  
Otomatik yağlama sistemi mevcuttur  
Günlük 190-200 adet / 8 saat çerçeve işleme kapasitesi  
Flash bellek yardımıyla gereken tüm rezetleri depolama ve  
başa makinaya aktarma imkanı.

### FEATURES

Used to clean the welded corners by 90° of PVC profiles  
Movable 8.4" touch screen panel  
CNC control system (2 axes)  
Up & bottom gasket hole drills (2 tool)  
Up & bottom inner corner cleaning system (special patented design) (2 tool)  
Up & bottom color-colorless surface cleaning blade system (4 tool)  
Frame outside corner cleaning saw ø250 (1 tool)  
Cleaning performance processed by only 9 tool  
Easy system for profile setup and programming  
Adjustment of operating speeds to the desired speed  
Automatic lubrication of oil with over alert system  
Shift processing capacity: 190-200 items / 8 hours  
Unlimited possibility of reserve program files on flash card and send the data to other machine.

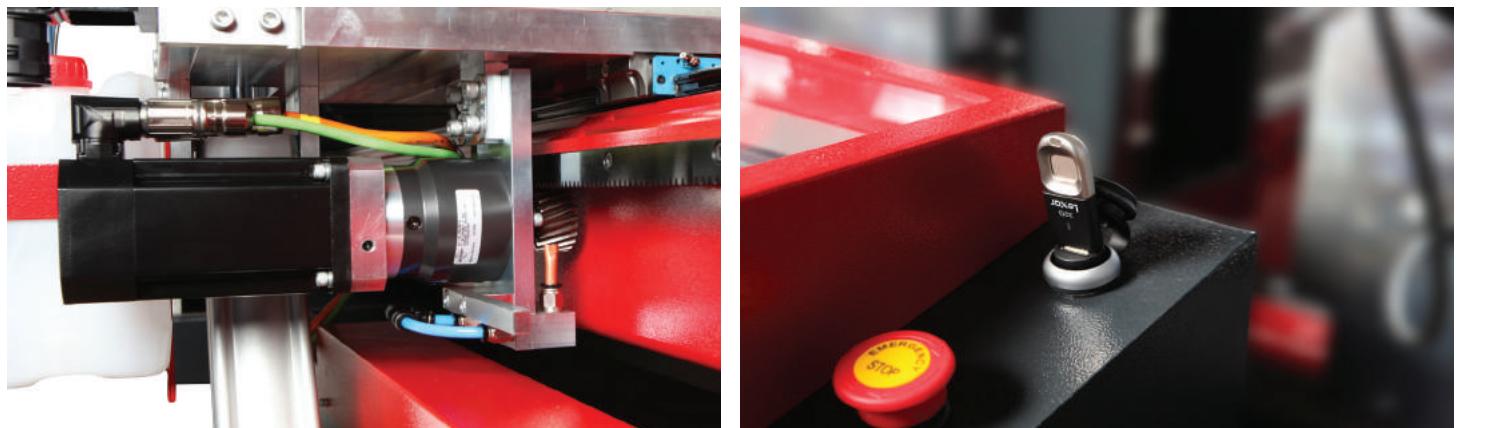
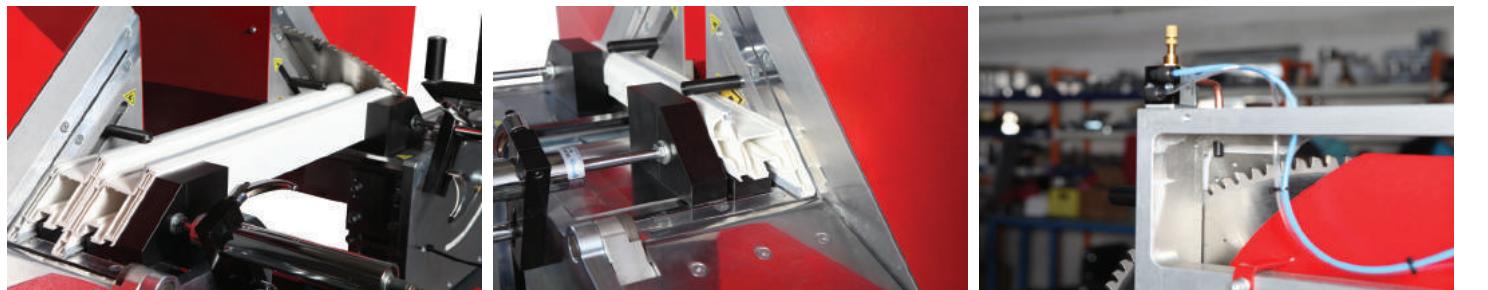


|  |  |
|--|--|
|  | Min : 350 x 350  |
|  | A min : 30 mm<br>A max : 190 mm<br>B min : 30 mm<br>B max : 120 mm |
|  | V : 380  |
|  | 6-8bar   |
|  | 120/lit/sec  |
|  | 620 kg   |
|  | 2200 x 1250 x 2300   |
|  | D : 250 mm<br>d : 30 mm  |

**DS/501**

# AUTOMATIC DOUBLE HEAD MITRE SAW MACHINE SERVO CONTROL

OTOMATİK ÇİFT KAFA KESİM MAKİNASI  
SERVO KONTROL



› PVC ve Alüminyum çift köşe kesim testeresi  
Servo motor sayesinde hassas ölçü ve pozisyonlama imkanı

Testere kafalarının 45° ve 90° ye otomatik pozisyonlama

Ara açılar manuel ayarlanmaktadır

500 mm çapında testere sayesinde çift profil kesme imkanı

PVC ve Alüminyum kesim için 2,2 kW güçlü motor kullanılmıştır

12,1' Dokunmatik ekran ve PLC kontrol sistemi

Makinanın tüm hareketli sistemleri lineer ray ve arabalar üzerinde hareket etmektedir

Otomatik testere muhafazası

Otomatik dilimleme

Uzun profil kesme özelliği

## › OPSİYONLAR

Barkod yazıcı

Alüminyum profil kesimi için soğutma sistemi ve hidro-pnömatik sistem

Talaş boşaltma manifotu ile emici ünitesi bağlama

## › FEATURES

Double head cutting mitre saw for PVC and Aluminyum profiles

Easy and accurate positioning system by servo motor

Automatic tilt movement of the saw heads to 45° and 90°

Angles between 45° and 90° can be adjusted manually.

The 500 mm saw blade diametre enables to cut 2 profiles at the same time.

For both PVC and Aluminyum cutting is used two 2.2 kW motors.

12,1' PLC control system with touchscreen

All movable parts of machine goes on rail system

Automatic closing safety system

Automatic slicing

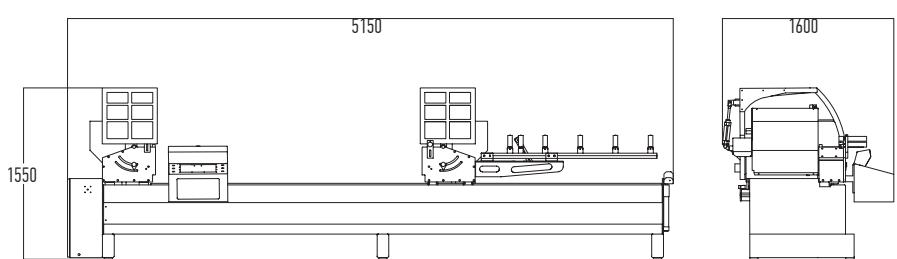
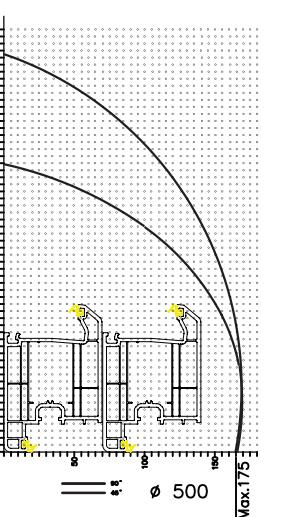
Cutting possibility for long profiles

## › OPTIONS

Barcode printer

Cooling and hydro-pneumatic system to cut aluminum profiles

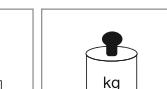
Absorbent unit for collecting the sawdust



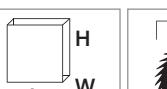
L min : 300mm  
L max : 4200mm



V : 380  
Hz : 50  
6-8 bar 150/lit/sec



kg : 1060 kg



W : 1250 mm



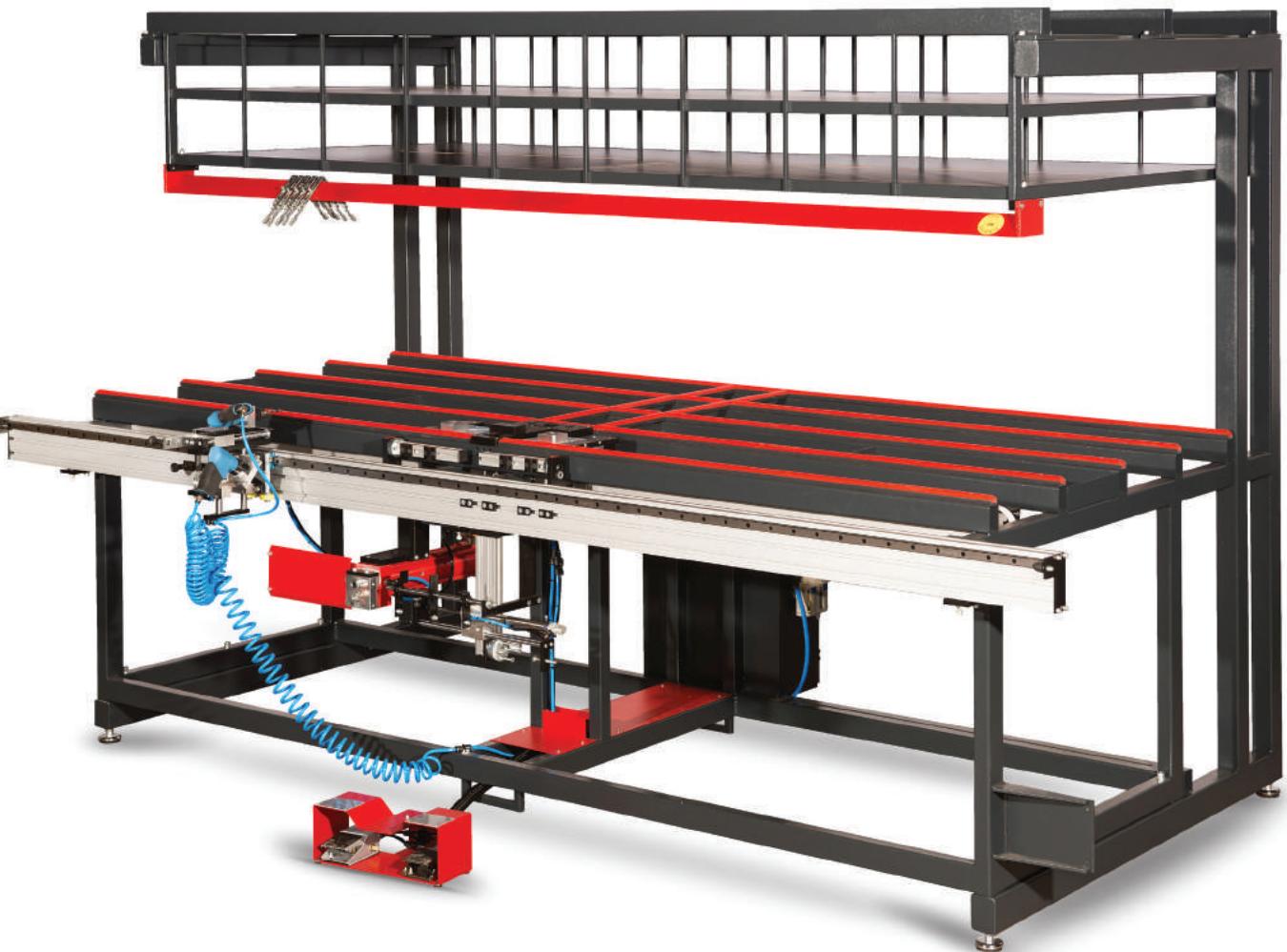
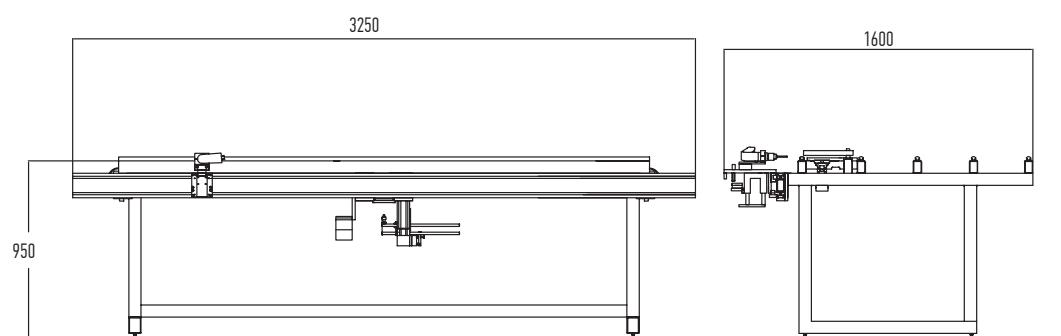
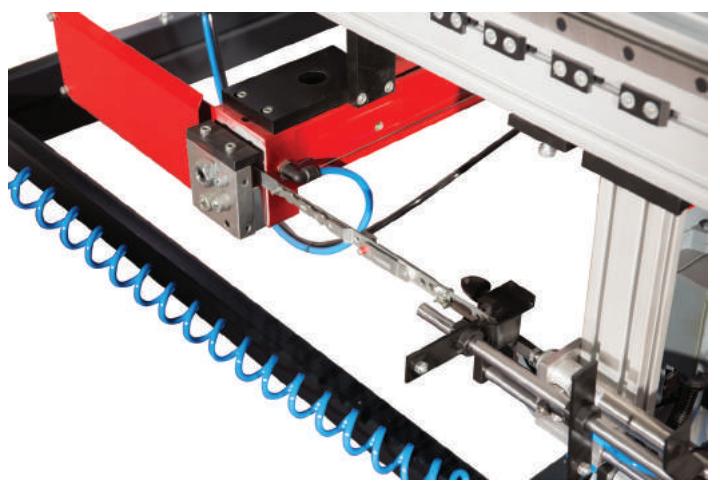
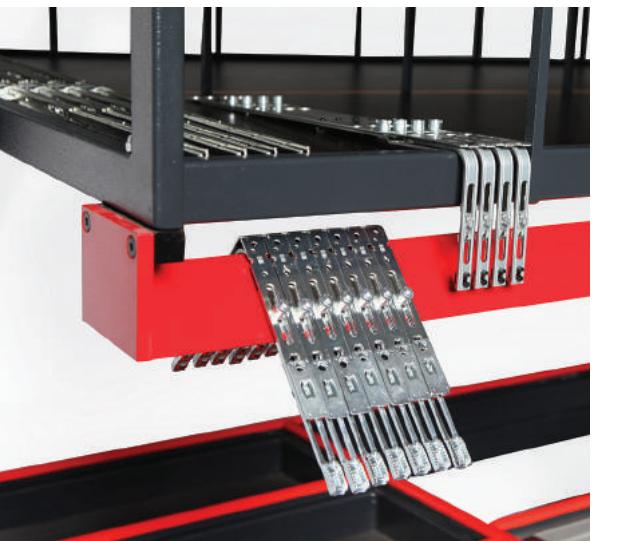
D : 500 mm

2800/min

# WS/130

## SASH ASSEMBLY TABLE

KANAT TOPLAMA MASASI



### ÖZELLİKLER

Farklı seri değişik ebatlardaki kapı & pencere kanat profili üzerinde kullanılan tüm çift açılım aksesuarlarını; metre, kalem kullanmadan farklı profillere göre ayarlayarak kalıp ve şablon gerektirmeden seri, kaliteli ve standart bir şekilde monte edebilme imkanı sağlar.

### OPSİYONLAR

HD- Yarı Otomatik Ayarlanabilir, Menteşe Delme ve Manuel Menteşe Vidalama Grubu. (Aynı Anda Kullanılabilen Revolve Sistemli Çoklu Şablonlar Tek Açılım Dahil) (2 Kademeli Sistem 3-6 mm için)  
EO-FR-S- Aksesuar Rafi (Aydınlatma ve Fonksiyonel Köşe Dönüş Aparatı)

### FEATURES

Used to assemble Tilt&Turn hardware systems on different types, various, sizes of window & door sash profiles. Provides speedy, high quality and standard assembling.

### OPTIONS

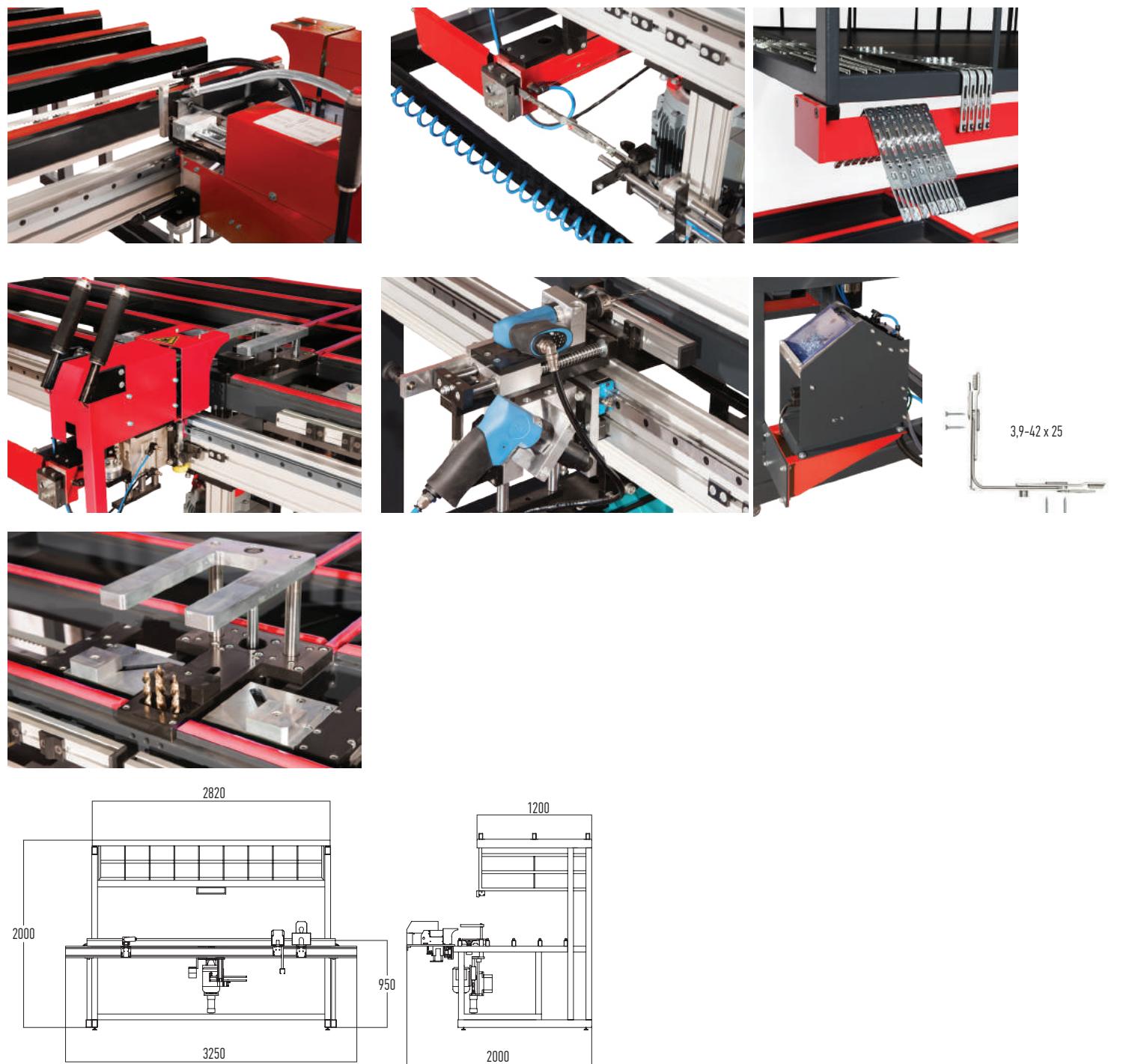
HD- Semi automatic adjustable, Hinge drilling and manual hinge screwing group (Multifunctional revolver system)(2 step system for 3-6 mm)  
EO-FR-S- Hardware shelf (Lighting and Functional corner element hanger)

|  |                            |  |                                  |  |  |  |                   |  |                     |  |        |  |                    |
|--|----------------------------|--|----------------------------------|--|--|--|-------------------|--|---------------------|--|--------|--|--------------------|
|  | A Min : 330<br>A Max: 2500 |  | Min : 3,9 x 16<br>Max : 4,2 x 38 |  | A min : 30 mm<br>A max : 105 mm<br>B min : 50 mm<br>B max : 125 mm |  | V : 380<br>kW : 3 |  | 6-8 bar 250/lit/syc |  | 250 kg |  | 3250 x 2000 x 2020 |
|--|----------------------------|--|----------------------------------|--|--|--|-------------------|--|---------------------|--|--------|--|--------------------|

# WS/131

## SASH ASSEMBLY STATION

KANAT TOPLAMA MASASI



### ÖZELLİKLER

Farklı seri deðerlik ebatlardaki kapı & pencere kanat profili üzerinde kullanılan tüm çift açılım aksesuarlarını; metre, kalem kullanmadan farklı profillere göre ayarlayarak kalıp ve şablon gerektirmeden seri, kaliteli ve standart bir şekilde monte edebilme imkanı sağlar.

### OPSÝYONLAR

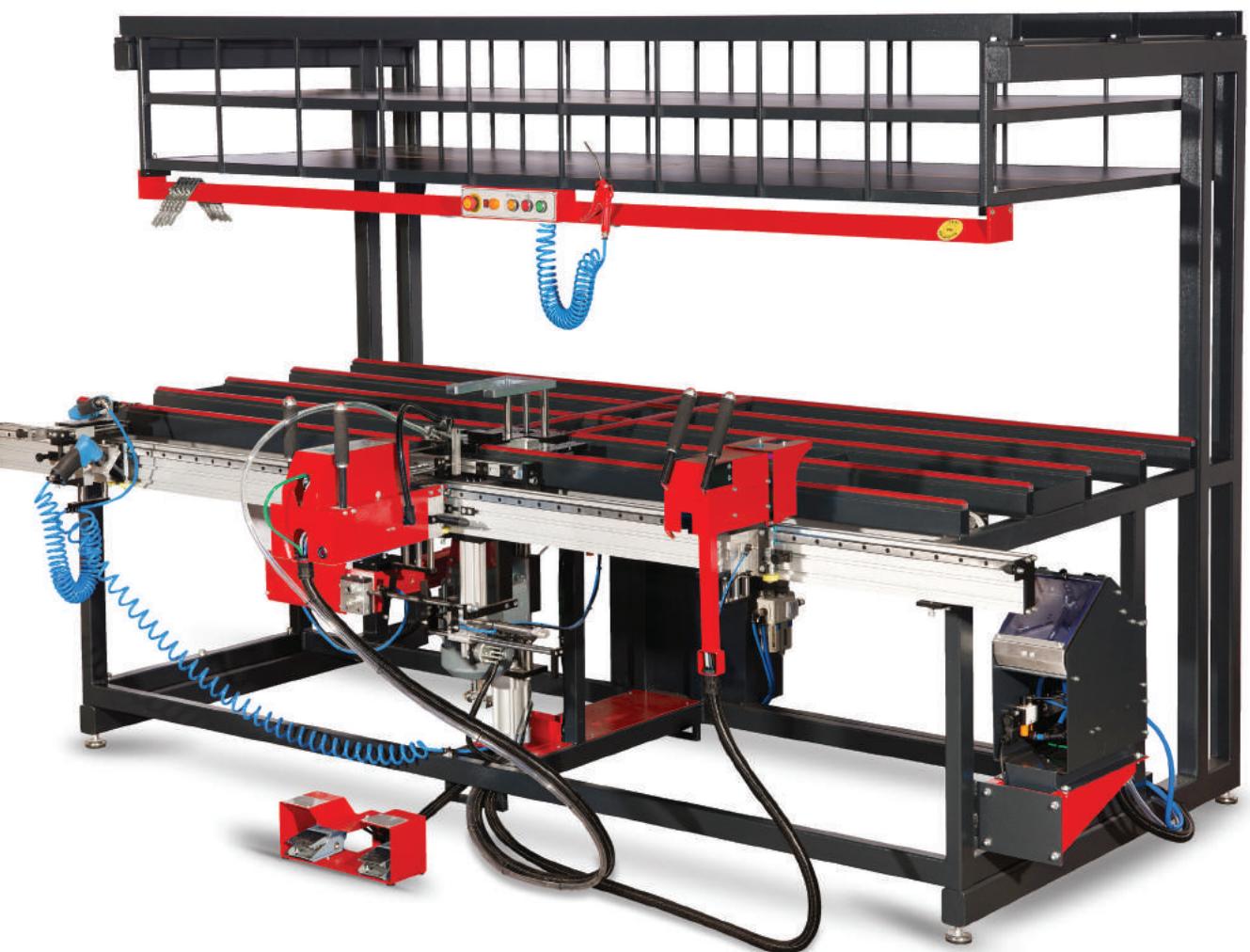
ASD- Tam Otomatik Vidalama, Otomatik Vida Besleme Ünitesi (Lazer vidasızlama sistemi)  
 TD- Üçlü Kolyeri Delme Grubu (Destek Sacı İle Birlikte) 10\*12\*10  
 HD- Yarı Otomatik Ayarlanabilir, Menteşe Delme ve Manuel Menteşe Vidalama Grubu. (Aynı Anda Kullanılabilen Revolve Sistemli Çoklu Şablonlar Tek Açılım Dahil) (2 KademeLİ Sistem 3-6 mm için)  
 BC- İspanyolet Kanal Açıma Frezesi (12-16 mm)  
 EO-FR-S- Hardwear Rafi (Aydınlatma ve Fonksiyonel Köşe Dönüş Asma Aparatı)

### FEATURES

Used to assembly all Tilt&Turn hardware systems on different types, various, sizes of window &door sash profiles without tape measure and pencil using, without need for molds and templates, provides speedy, high quality and standard assembling.

### OPTIONS

ASD- Full Automatic Screwing, Automatic screw feeding unit, Laser pointer  
 TD- Triple handle hole drilling group (with reinforced profile) 10\*12\*10  
 HD- Semi automatic adjustable, Hinge drilling and manual hinge screwing group (Multifunctional revolver system)(2 step system for 3-6 mm)  
 BC- Milling tool for espagnolette channel grooving (12-16 mm)  
 EO-FR-S- Hardware shelf (Lighting and Functional corner element hanger)

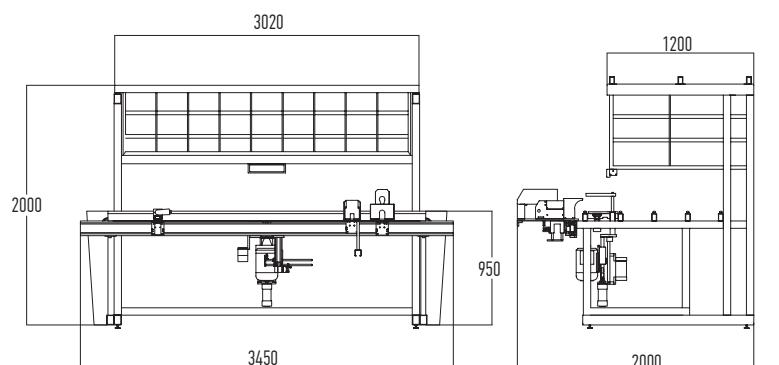
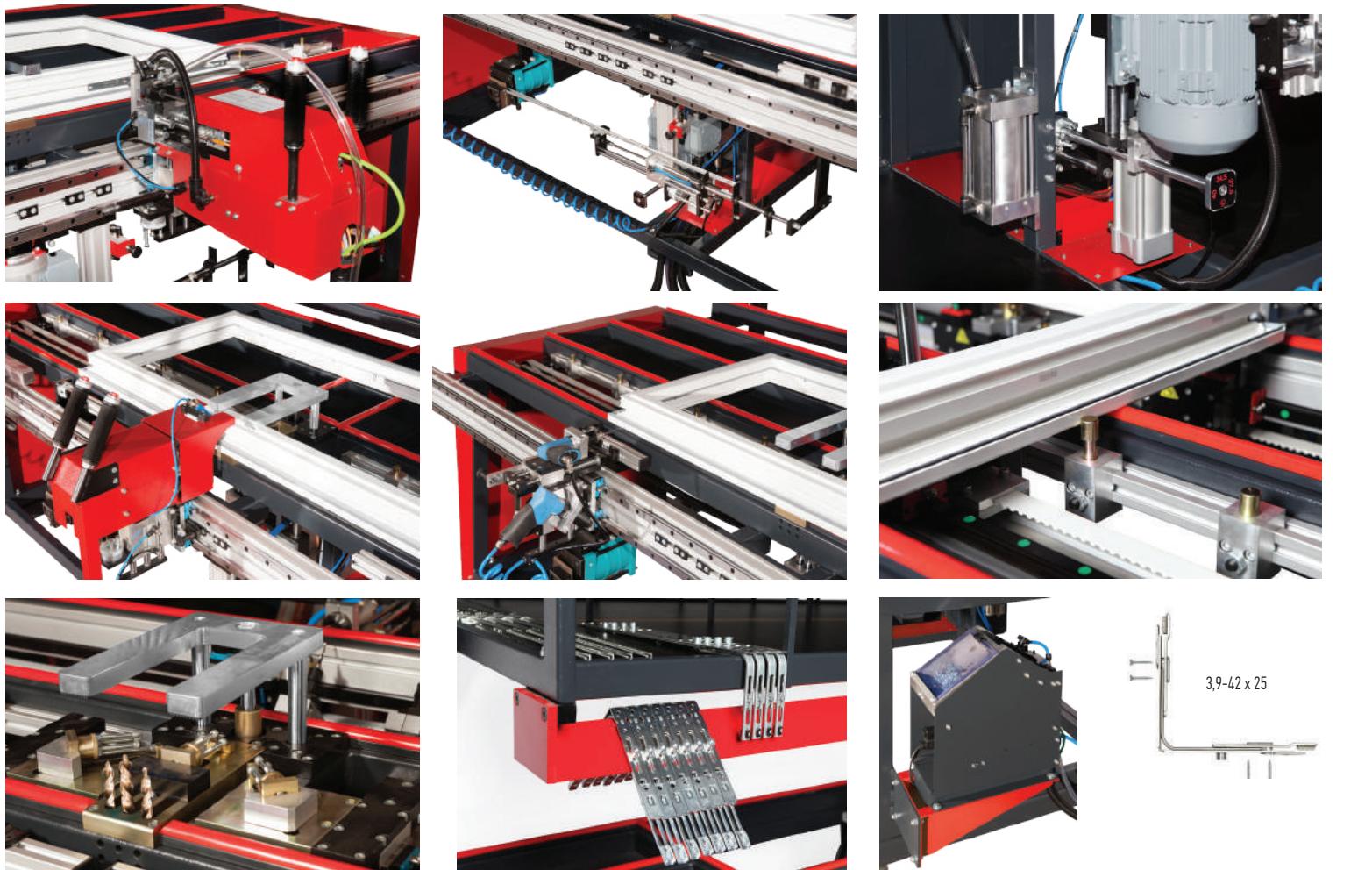


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|--|----------------------------|--|----------------------------------|--|--|--|----------------------------|--|---------------------|--|------------------------------|
|  | A Min : 330<br>A Max: 2500 |  | Min : 3,9 x 16<br>Max : 4,2 x 38 |  | A min : 30 mm<br>A max : 105 mm<br>B min : 50 mm<br>B max : 125 mm |  | V : 380<br>kW : 3<br>A : 8 |  | 6-8 bar 250/lit/syc |  | 610 kg<br>3250 x 2000 x 2020 |
|--|----------------------------|--|----------------------------------|--|--|--|----------------------------|--|---------------------|--|------------------------------|

# WS/131 S

## SASH ASSEMBLY STATION

KANAT TOPLAMA İSTASYONU



### ÖZELLİKLER

Farklı seri deðiþik ebatlardaki kapı & pencere kanat profili üzerinde kullanılan tüm çift açılım aksesuarlarını; metre, kalem kullanmadan farklı profillere göre ayarlayarak kalıp ve şablon gerektirmeden seri, kaliteli ve standart bir şekilde monte edebilme imkanı sağlar.

### OPSÝYONLAR

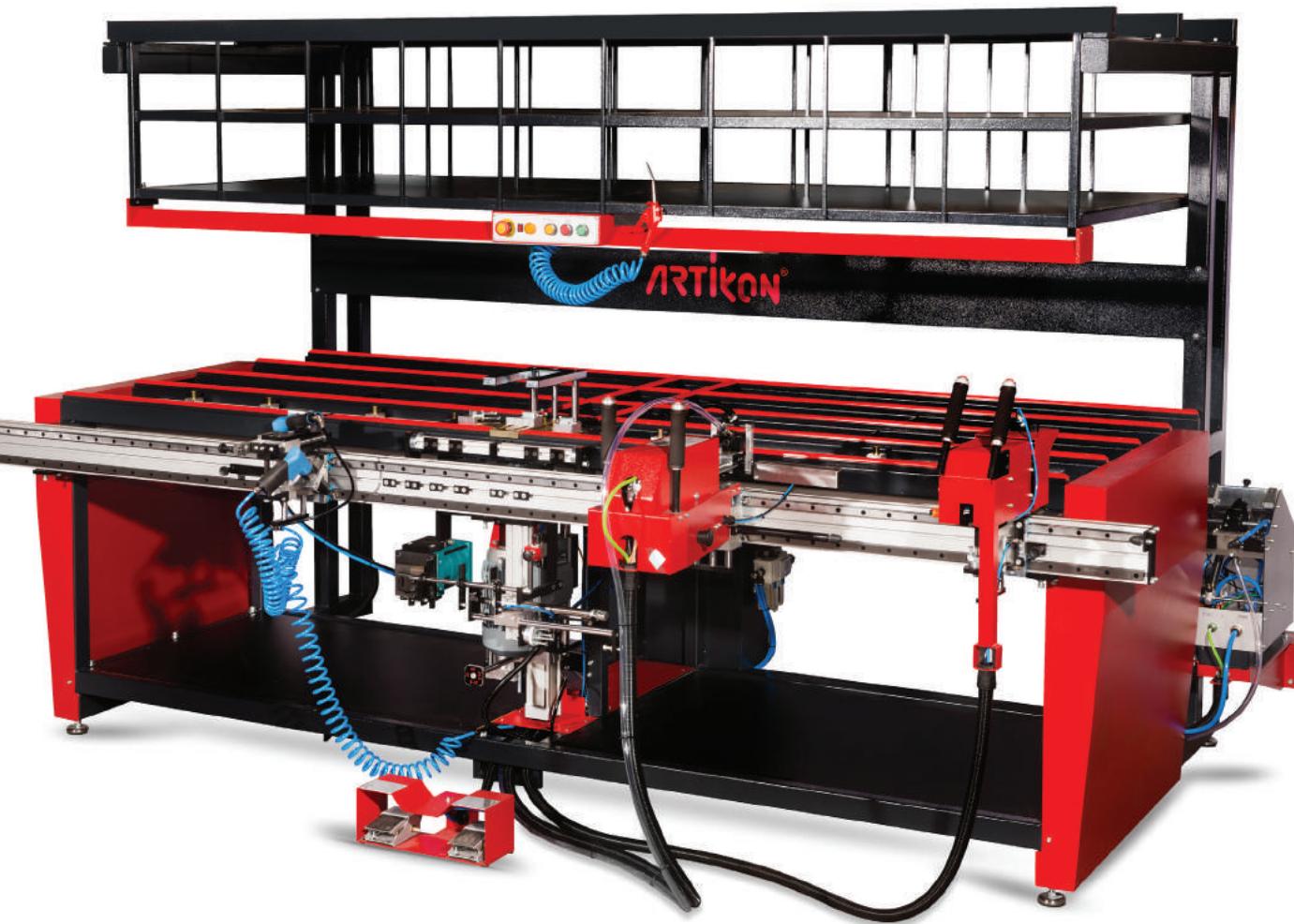
ASD- Çift kademeli tam otomatik vidalama. Otomatik Vida Besleme Ünitesi (Lazer vida hizalama sistemi)  
TD- Hareketli ayarlanabilir ve hava soðutmalı üçlü Kolyeri Delme Grubu (Destek Sacı ile Birlikte)  
HD- Yarı Otomatik Ayarlanabilir, Menteşe Delme ve Manuel Menteşe Vidalama Grubu. (Aynı Anda Kullanılabilen Revolve Sistemi Çoklu Şablonlar Tek Açılım Dahil) (2 Kademe Sistem 3-6 mm için)  
BC- Ispanyolet Kanal Açıma Frezesi ve otomatik hava ünitesi (12-16 mm)  
EO-FR-S- Aksesuar Rafi (Aydinlatma ve Fonksyonel Köşe Dönüş Asma Aparatı)

### FEATURES

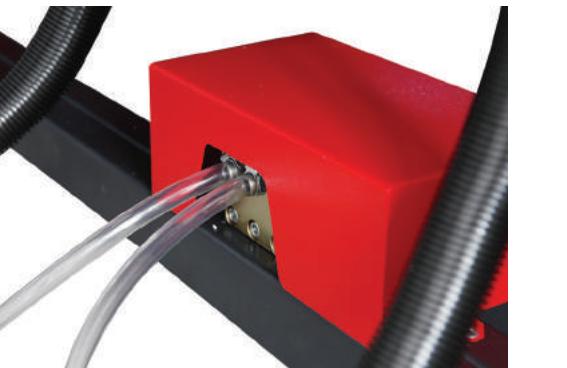
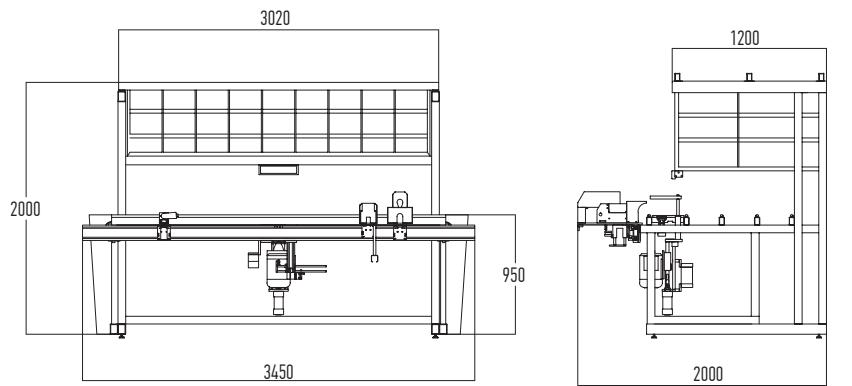
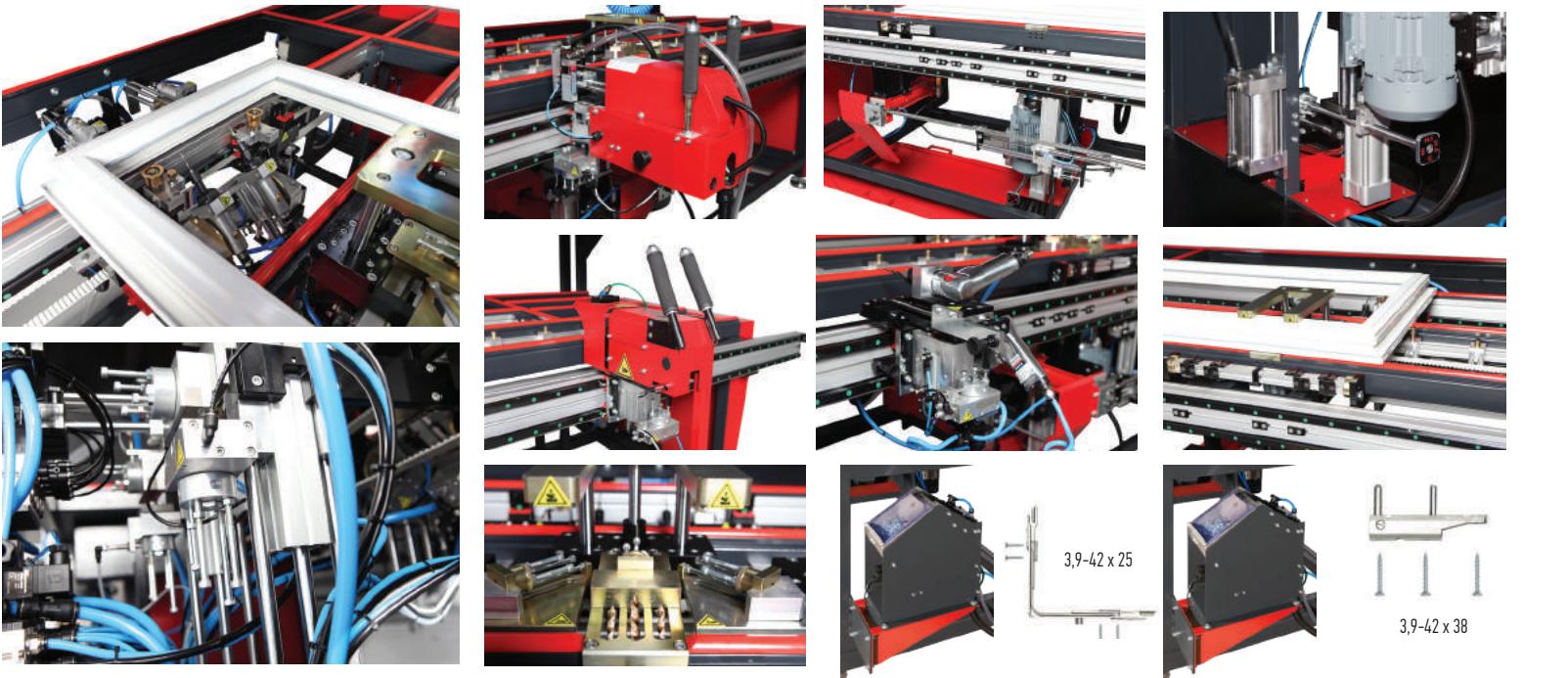
Used to assemble all Tilt&Turn hardware systems on different types, various, sizes of window &door sash profiles without tape measure and pencil using, without need for molds and templates, provides speedy, high quality and standard assembling.

### OPTIONS

ASD- Full Automatic Screwing with two steps, Automatic screw feeding unit, Laser pointer  
TD- Movable adjustable triple handle hole drilling group with air cooling (with reinforced profile) 10\*12\*10  
HD- Semi automatic adjustable, Hinge drilling and manual hinge screwing group (Multifunctional revolver system)(2 step system for 3-6 mm)  
BC- Milling tool for espagnolette channel grooving and air unit (12-16 mm)  
EO-FR-S- Hardware shelf (Lighting and Functional corner element hanger)



|  |                            |  |                              |  |  |  |  |  |           |  |                          |
|--|----------------------------|--|------------------------------|--|--|--|--|--|-----------|--|--------------------------|
|  | A Min : 330<br>A Max: 2520 |  | Min 3,9 x 16<br>Max 4,2 x 38 |  | A min : 30 mm<br>A max : 100 mm<br>B min : 50 mm<br>B max : 125 mm |  | V 380<br>kW 3<br>A 8<br>6-8 bar 250/lt/syc |  | kg 850 kg |  | LxWxH 3450 x 2000 x 2020 |
|--|----------------------------|--|------------------------------|--|--|--|--|--|-----------|--|--------------------------|



#### ÖZELLİKLER

Farklı seri değişik ebatlarda kapı & pencere kanat profili üzerinde kullanılan tüm tek açılım, çift açılım, çift kanat ve volswagen sürme aksesuarlarını; metre, kalem kullanmadan ayar, kalıp ve şablon gerektirmeden, seri, kaliteli ve standart bir şekilde monte edebilme imkanı sağlar.

Farklı seri değişik ebatlarda kapı & pencere kanat profillerini ekranдан seçerek revolver sistemi ile otomatik ayar imkanı.

Her türlü açılım ve aksesuar montajı için uyumlu



#### OPSİYONLAR

ASD- Çift kademeli tam otomatik vidalama. ((hem 3,9-42x25 vida, hem 3,9-42x38 vida için uyumludur). İkili Otomatik Vida Besleme Ünitesi (Lazer vida hizalama sistemi)

TD- Hareketli ayarlanabilir ve hava soğutmalı üçlü Kolyeri Delme Grubu (Destek Sacı İle Birlikte)

HD- Yarı Otomatik Ayarlanabilir, Menteşe Delme ve Manuel Menteşe Vidalama Grubu. (Aynı Anda Kullanılabilen Revolve Sistemi Çoklu Şablonlar Tek Açılım Dahil) (2 Kademeli Sistem 3-6 mm için)

BC- İspanyolet Kanal Açma Frezesi ve otomatik hava ünitesi (12-16 mm)

EO-FR-S- Üç Bölmelik Aksesuar Rafi (Aydınlatma ve Fonksiyonel Köşe Dönüş Asma Aparatı)

SW - Tam Otomatik 4'ü 1 Su Tahliye Sistemi (İç ve Dış Aynı Anda Su Tahliye Açma)

#### FEATURES

Used to assemble all Tilt&Turn hardware systems on different types, various, sizes of window &door sash profiles without tape measure and pencil using, without need for molds and templates, provides speedy, high quality and standard assembling.

Used to assemble all Tilt&Turn hardware systems on different types, various, sizes of window &door sash profiles. Adjustment make by revolver automatic system after selected on touch screen.

Suitable for all kind of Tilt & Turn and accessories assembling

#### OPTIONS

ASD- Full Automatic Screwing with two steps, (for 3,9-42x25 screw, & for 3,9-42x38 screw) Double Automatic screw feeding unit, Laser pointer

TD- Movable adjustable triple handle hole drilling group with air cooling (with reinforced profile) 10\*12\*10

HD- Semi automatic adjustable, Hinge drilling and manual hinge screwing group (Multifunctional revolver system)(2 step system for 3-6 mm)

BC- Milling tool for espagnolette channel grooving and air unit (12-16 mm)

EO-FR-S- Triple hardware shelf (Lighting and Functional corner element hanger)

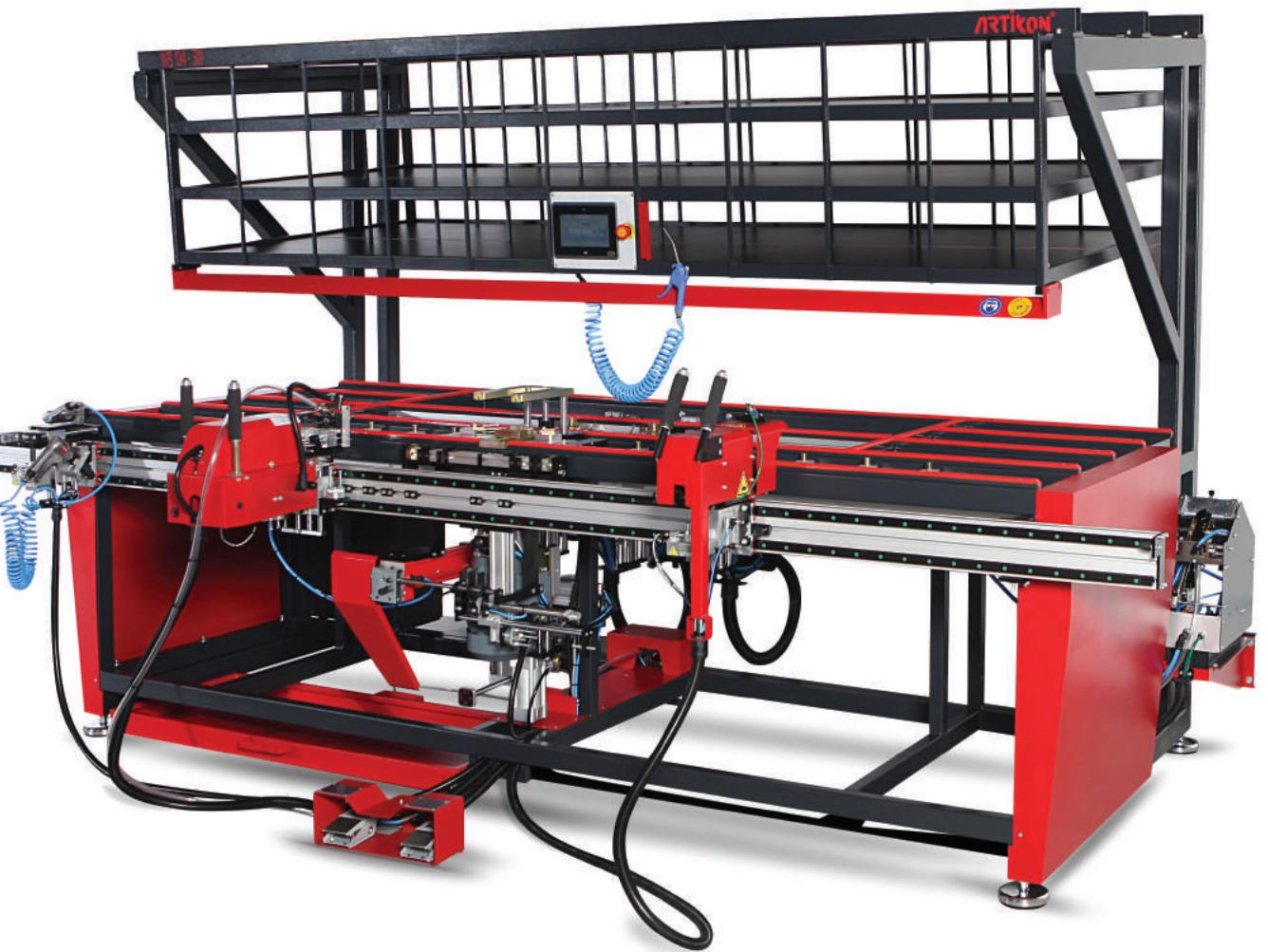
SW - Full automatic water slot drilling system with 4 motors (Inside and outside water slot channel opening)

# WS/134 SW

## SASH ASSEMBLY STATION

### WATER SLOT DRILLING

KANAT TOPLAMA İSTASYONU  
SU TAHLİYELİ

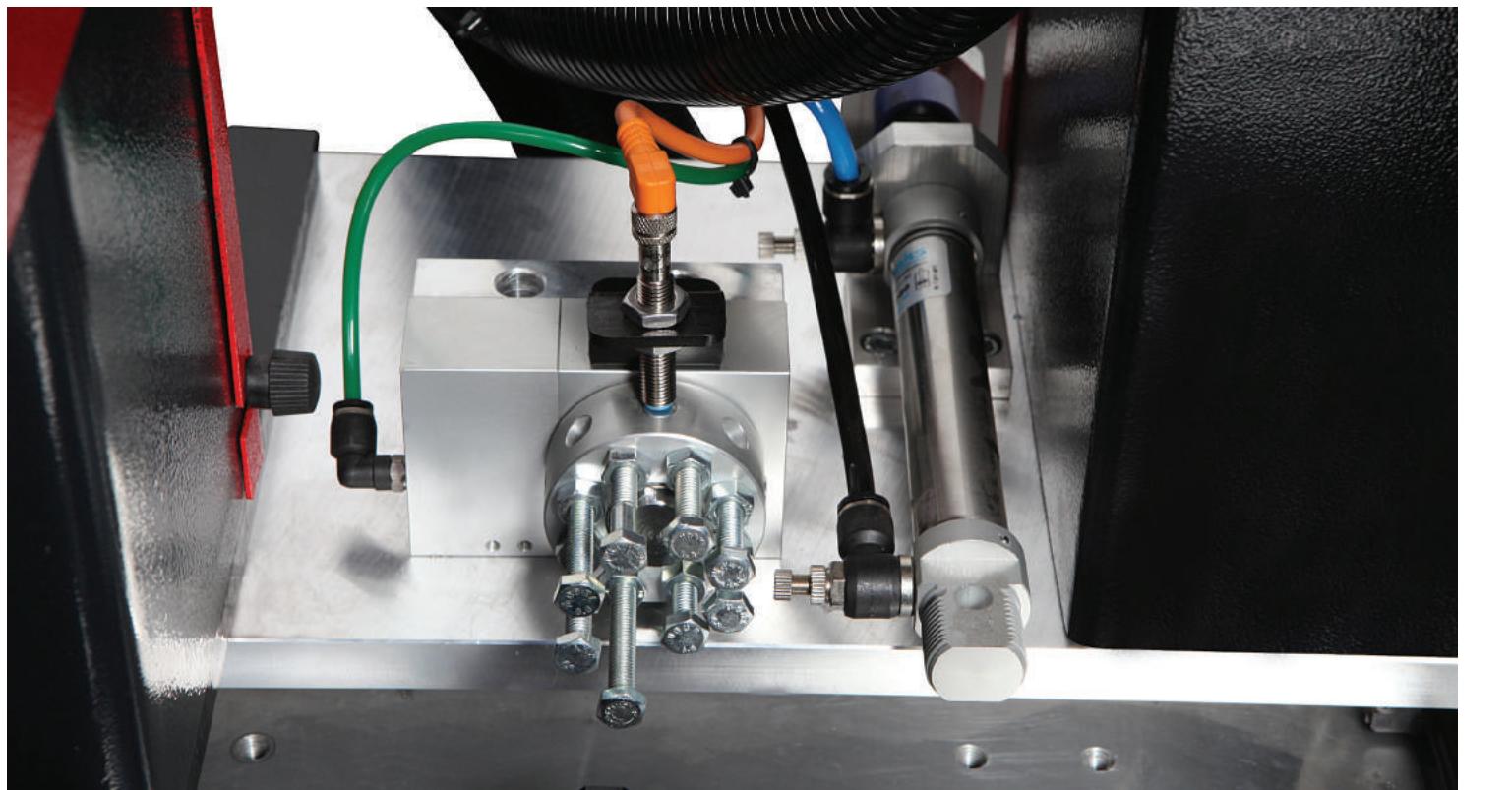


|  |  |  |   |  |                                  |  |                   |  |                    |  |          |  |                    |
|--|--|--|---|--|----------------------------------|--|-------------------|--|--------------------|--|----------|--|--------------------|
|  | Su Tahliye / Slot Water<br>A Min : 330<br>A Max : 1280 |  | Pencere / Window<br>A Min : 330<br>A Max : 2520 |  | Min : 3,9 x 16<br>Max : 4,2 x 38 |  | V : 380<br>kW : 3 |  | 6-8 bar 250/lt/syc |  | 1030 kg. |  | 3450 x 2000 x 2020 |
|--|--|--|---|--|----------------------------------|--|-------------------|--|--------------------|--|----------|--|--------------------|

**SD/206**

# FULL AUTOMATIC DOUBLE HEAD SCREWDRIVER MACHINE

TAM OTOMATİK ÇİFT KAFA VIDALAMA MAKİNASI

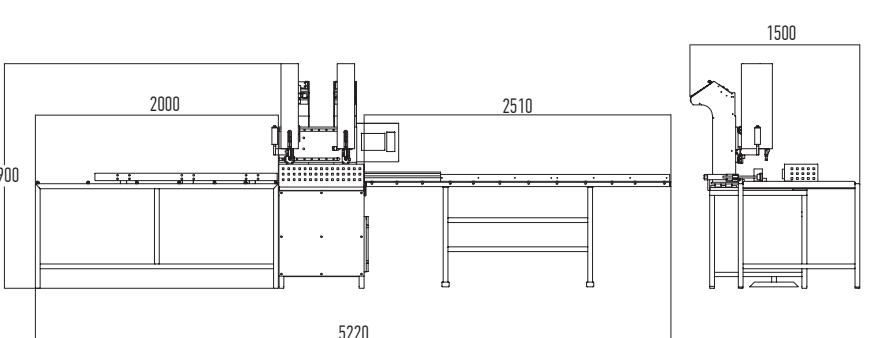


## › ÖZELLİKLER

- Ölçü girmeden sensör ile otomatik vida arası mesafe ölçümü
- Aynı anda 2 vida atabilme
- Otomatik vida boşaltma
- İşlem bitince otomatik ürün boşaltan çıkış konveyör ve masası
- 8 farklı profil genişliğine göre vida atabilme özelliği
- Tam otomatik PLC kontrollü havalı vida besleme ünitesi
- Vidalama işlemi bittikten sonra otomatik stop
- Hatalı kullanımı önleyici güvenlik sensorleri
- Özel vida yükseklik ayar sensörü
- Destekli profil dayama
- Ekrandan manuel vida besleme
- Ortalama vidalama hızı: 1,7 sn/adet
- Çene dayama sistemi ile uzun ömürlü çalışma
- Ekrandan seçerek otomatik revolver sistemi ile 8 farklı profil ölçülerine göre vida atabilme özelliği

## › FEATURES

- Automatic determination screw position with sensor
- Two screws at the same time
- Automatic recharge the screwdriver
- Discharge of product after finish
- Possibility of screwing for 8 different profile width
- Full automatic PLC controlled screw fiddling unit
- Automatic stop after screwing
- Protective sensor to prevent faulty use
- Height adjustment sensor for special screws
- Profile backing support
- Manual screw feeding from screen
- Average screwing speed: 1,7 sec./pcs
- Long term using for screwing head by protector
- Easy adjustment possibility for 8 different sizes of profiles by revolver system after selected on touch screen for screwing.

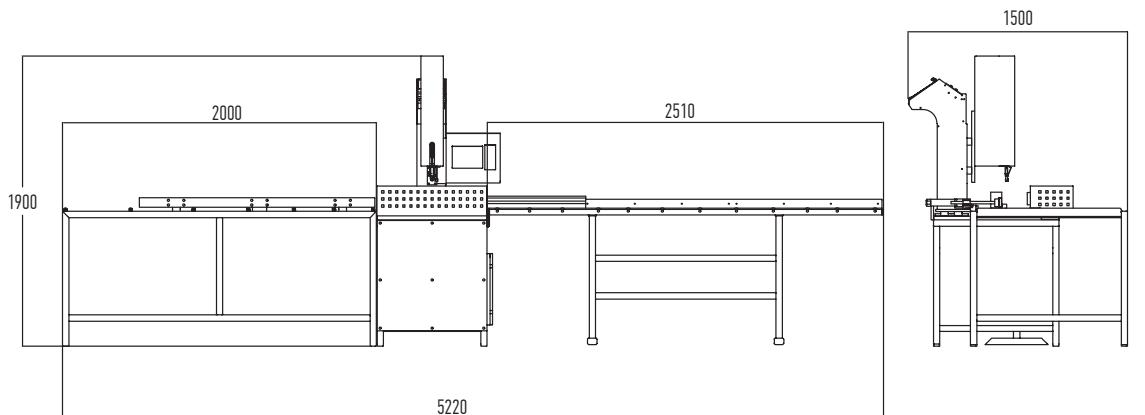
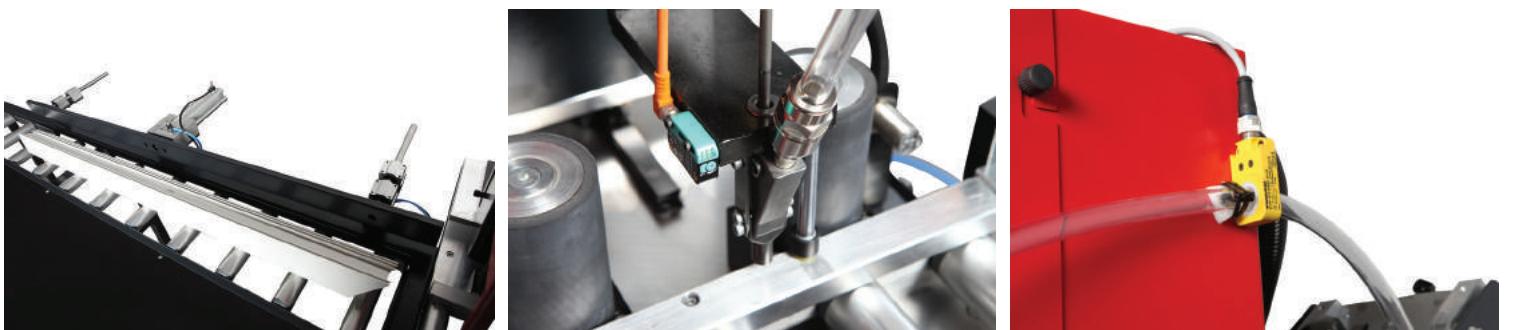
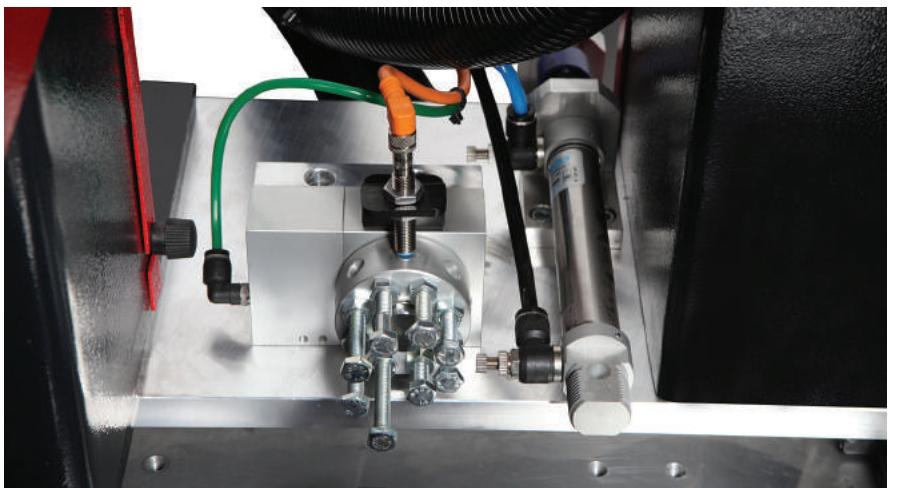


|                                 |                                 |                                  |                    |        |  |                    |
|---------------------------------|---------------------------------|----------------------------------|--------------------|--------|--|--------------------|
| A min : 40 mm<br>A max : 160 mm | B min : 40 mm<br>B max : 165 mm | Min : 3,9 x 16<br>Max : 4,2 x 38 | 6-8 bar 32/lit/syc | 340 kg | 1250 x 1100 x 1950<br>2550 x 1450 x 1150 | V : 220<br>Hz : 50 |
|---------------------------------|---------------------------------|----------------------------------|--------------------|--------|--|--------------------|

**SD/205**

# FULL AUTOMATIC SINGLE HEAD SCREWDRIVER MACHINE

TAM OTOMATİK TEK KAFA VIDALAMA MAKİNASI

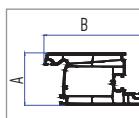


## ÖZELLİKLER

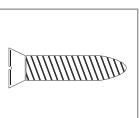
- İki vida arası mesafe ölçü ayarı
- Otomatik vida boşaltma
- İşlem bitince otomatik ürün boşaltan çıkış konveyör ve masası
- 8 farklı profil genişliğine göre vida atabilme özelliği
- Tam otomatik PLC kontrollü havalı vida besleme ünitesi
- Vidalama işlemi bittikten sonra otomatik stop
- Hatalı kullanımı önleyici güvenlik sensörleri
- Özel vida yükseklik ayar sensörü
- Destekli profil dayama
- Ekrandan manuel vida besleme
- Örtalama vidalama hızı: 1,7 sn/adet
- Çene dayama sistemi ile uzun ömürlü çalışma
- Ekrandan seçerek otomatik revolver sistemi ile 8 farklı profil ölçülerine göre vida atabilme özelliği

## FEATURES

- Automatic determination screw position with sensor
- Automatic recharge the screwdriver
- Discharge of product after finish
- Possibility of screwing for 8 different profile width
- Full automatic PLC controlled screw fiddling unit
- Automatic stop after screwing
- Protective sensor to prevent faulty use
- Height adjustment sensor for special screws
- Profile backing support
- Manual screw feeding from screen
- Average screwing speed: 1,7 sec./pcs
- Long term using for screwing head by protector
- Easy adjustment possibility for 8 different sizes of profiles by revolver system after selected on touch screen for screwing.



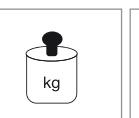
A min : 40 mm  
A max : 160 mm  
B min : 40 mm  
B max : 165 mm



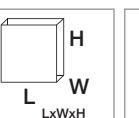
Min : 3,9 x 16  
Max: 4,2 x 38



6-8 bar  
32/lit/syc



340 kg



1250 x 1100 x 1950  
2550 x 1450 x 1150



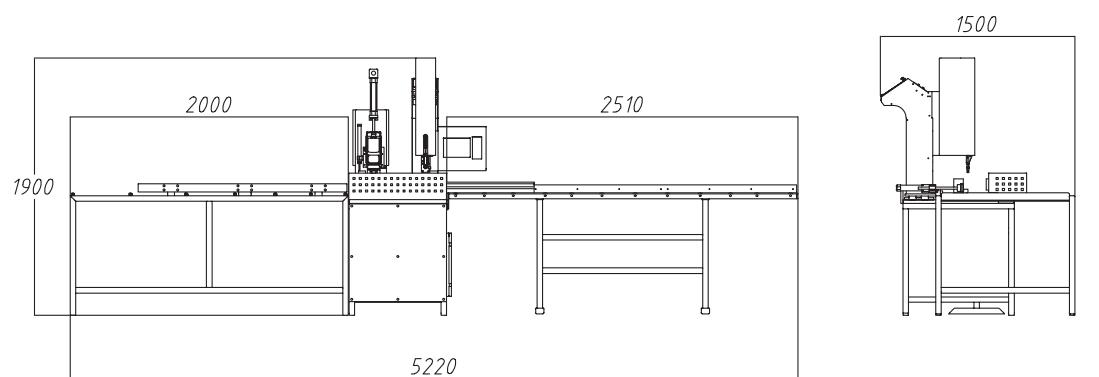
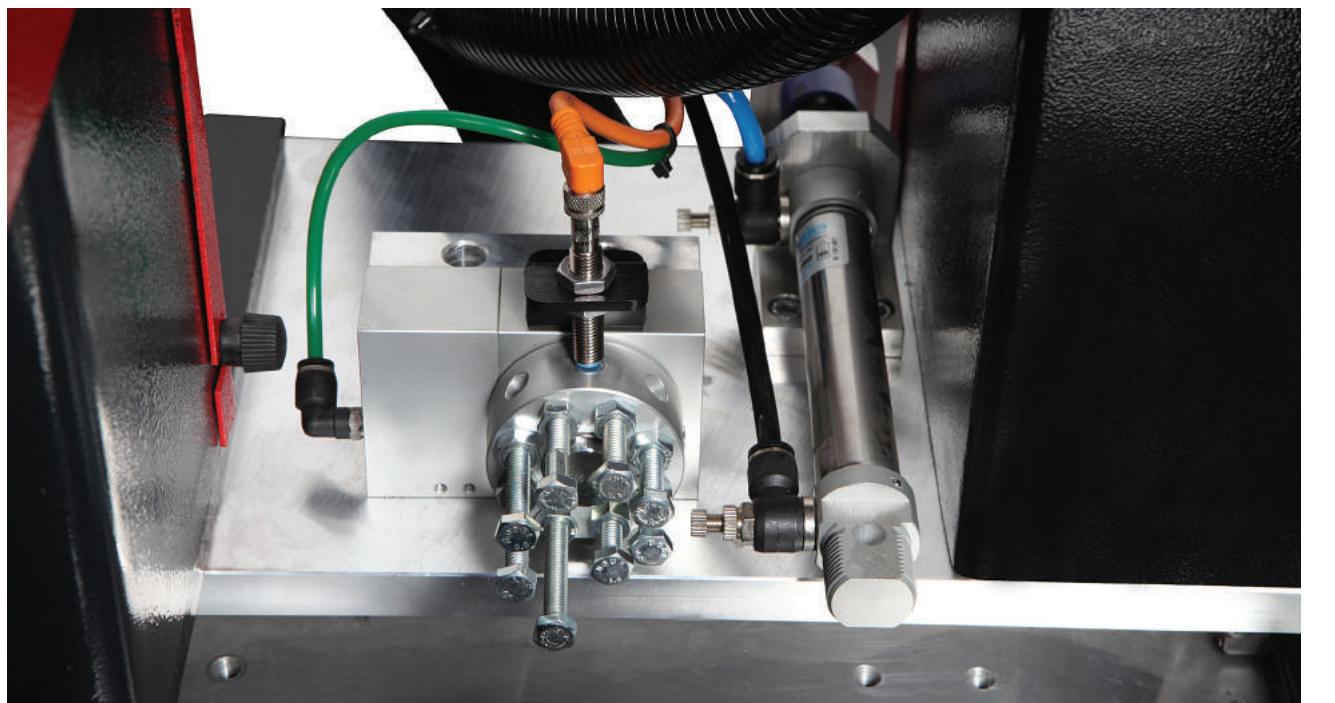
V : 220  
Hz : 50  
kW : 1



**SD/205 MD**

# FULL AUTOMATIC SINGLE HEAD SCREWDRIVER MACHINE AND MONTAGE DRILLING

TAM OTOMATİK TEK KAFA VİDALAMA MAKİNASI  
MONTAJ DELMELİ

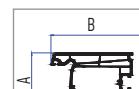


## › ÖZELLİKLER

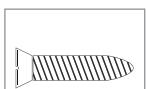
- İki vida arası mesafe ölçü ayarı
- Otomatik vida boşaltma
- İşlem bitince otomatik ürün boşaltan çıkış konveyör ve masası
- 8 farklı profil genişliğine göre vida atabilme özelliği
- Tam otomatik PLC kontrollü havalı vida besleme unitesi
- Vidalama işlemi bittikten sonra otomatik stop
- Hatalı kullanımı önleyici güvenlik sensörleri
- Özel vida yükseklik ayar sensörü
- Destekli profil dayama
- Ekrandan manuel vida besleme
- Ortalama vidalama hızı: 1,7 sn/adet
- Çene dayama sistemi ile uzun ömürlü çalışma
- Ekrandan seçerek otomatik revolver sistemi ile 8 farklı profil ölçülerine göre vida atabilme özelliği.
- Profil ölçüsü ile (ekrandan manuel veya barkod ile) montaj deliği açar.

## › FEATURES

- Automatic determination screw position with sensor
- Automatic recharge the screwdriver
- Discharge of product after finish
- Possibility of screwing for 8 different profile width
- Full automatic PLC controlled screw fiddling unit
- Automatic stop after screwing
- Protective sensor to prevent faulty use
- Height adjustment sensor for special screws
- Profile backing support
- Manual screw feeding from screen
- Average screwing speed: 1,7 sec./pcs
- Long term using for screwing head by protector
- Easy adjustment possibility for 8 different sizes of profiles by revolver system after selected on touch screen for screwing.
- Montage drilling possibility with profile size ( manual from screen or from barcode).



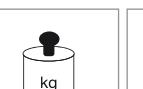
A min : 40 mm  
A max : 160 mm  
B min : 40 mm  
B max : 165 mm



Min : 3.9 x 16  
Max: 4.2 x 38  
6-8 bar 32/lit/syc



407 kg



1250 x 1100 x 1950  
2550 x 1450 x 1150

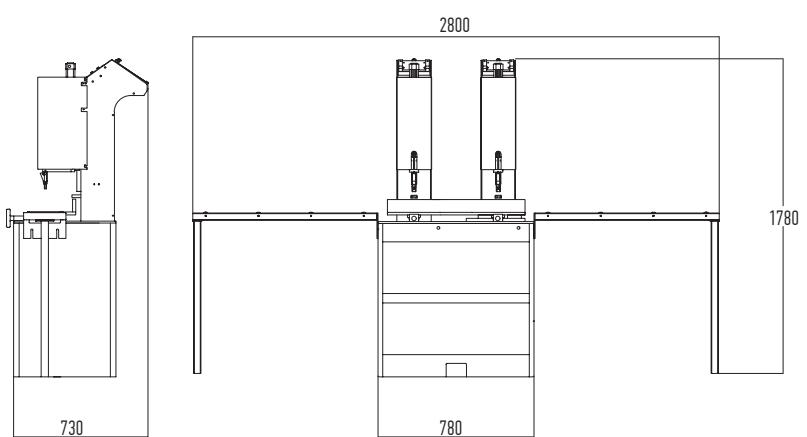
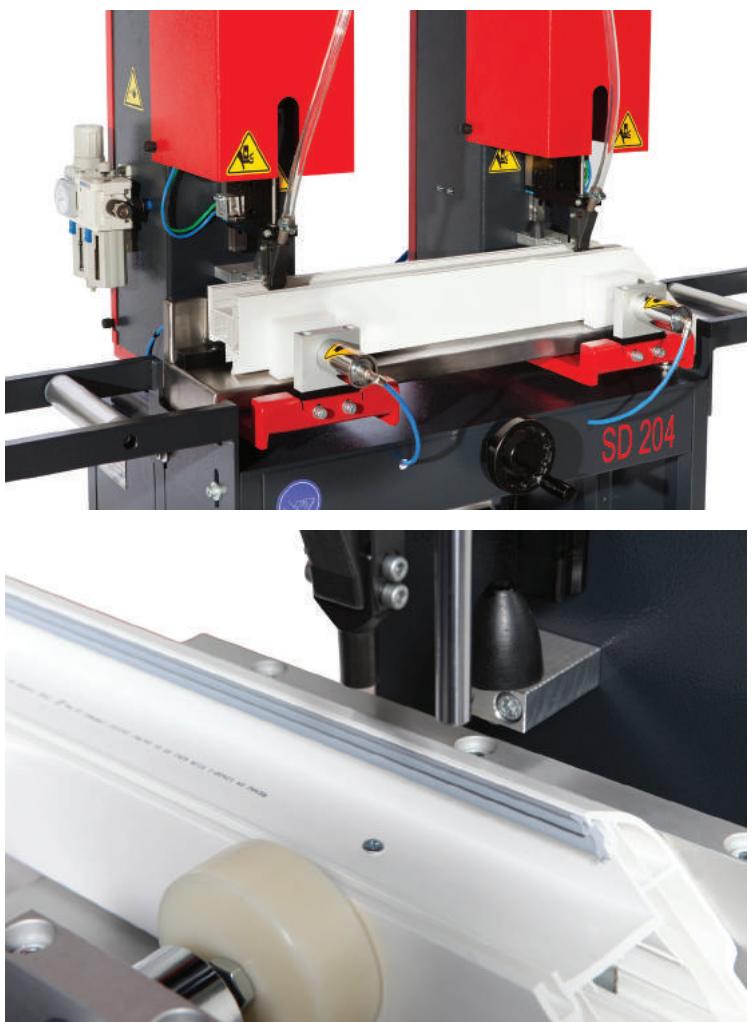


220  
kW : 1.1  
Hz : 50  
3000 rpm

**SD/204**

# AUTOMATIC DOUBLE HEAD VERTICAL SCREWDRIVER MOVABLE

İKİLİ OTOMATİK DİKEY VIDALAMA MAKİNASI HAREKETLİ



## ÖZELLİKLER

Havali otomatik vida besleme ünitesi  
Basma kavramalı otomatik vidalama  
Vidalama işlemi bittikten sonra otomatik stop  
Hatasız vidalama için ayak pedallı kumanda  
Özel vida yükseklik ayar swici  
Vidalama esnasında profili otomatik sıkıştırma  
Ayarlanabilir destekli profil dayama mesafesi  
Uzun ömürlü uç kullanımı ve kolay değiştirme imkanı  
Ortalama vidalama hızı: 1,7 sn/adet

## FEATURES

Pneumatic unit of automatic screw feeding  
Pedal control of automatic screwing  
Automatic stop after screwing  
Foot pedal control for flawless screwing  
Height adjustment sensor for special screws  
Automatic clamping of profile during screwing  
Adjustable range stops supporting profile  
Durable use of bit and easy change possibility  
Average screwing speed: 1,7 sec/pcs

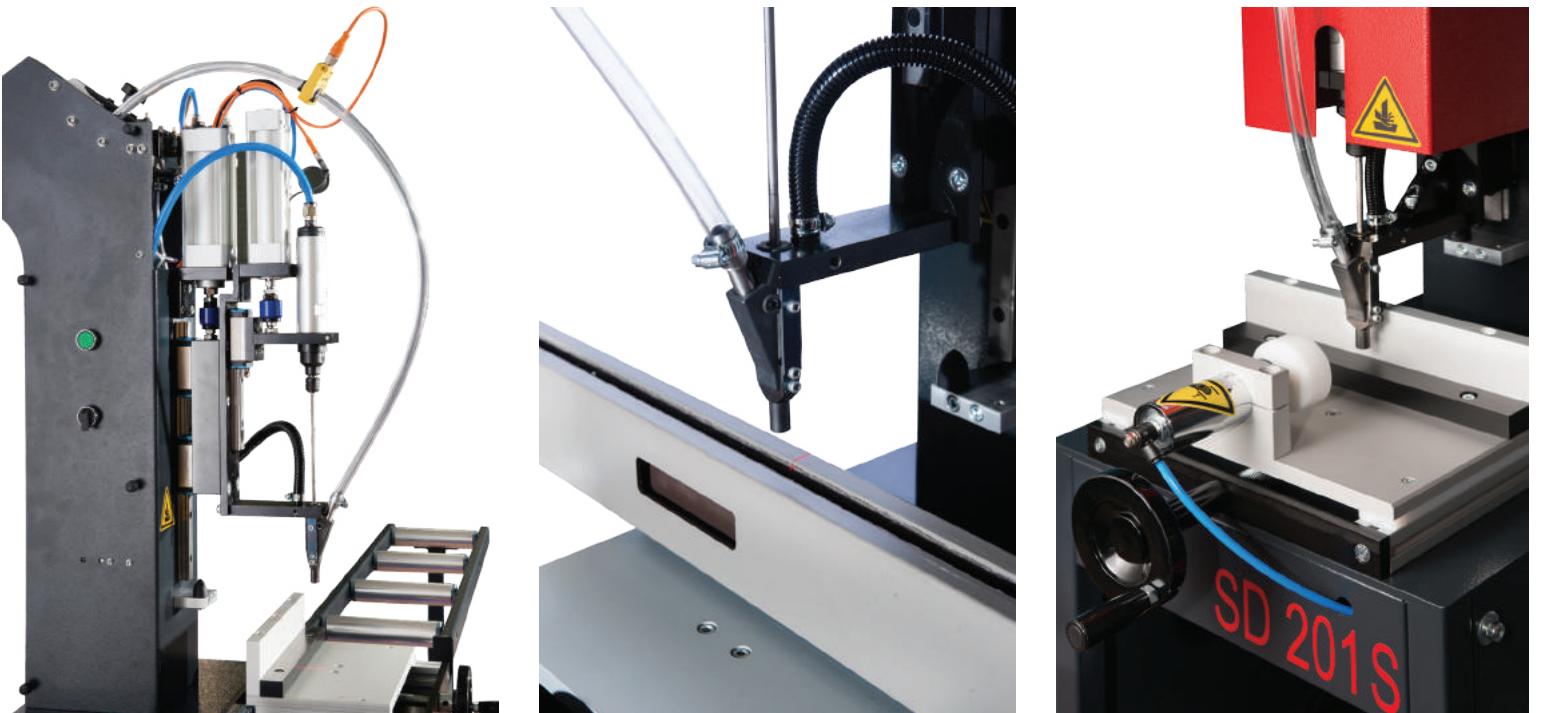


|  |                                    |                       |            |                        |
|--|------------------------------------|-----------------------|------------|------------------------|
| <br>A min : 40 mm<br>A max : 120 mm<br>B min : 40 mm<br>B max : 120 mm | <br>Min. 3,9 x 16<br>Max. 4,2 x 38 | <br>6-8 bar 32 lt/sec | <br>190 kg | <br>1250 x 1100 x 1950 |
|--|------------------------------------|-----------------------|------------|------------------------|

# SD/201 S

## AUTOMATIC SCREWDRIVER

OTOMATİK DİKEY VIDALAMA MAKİNASI

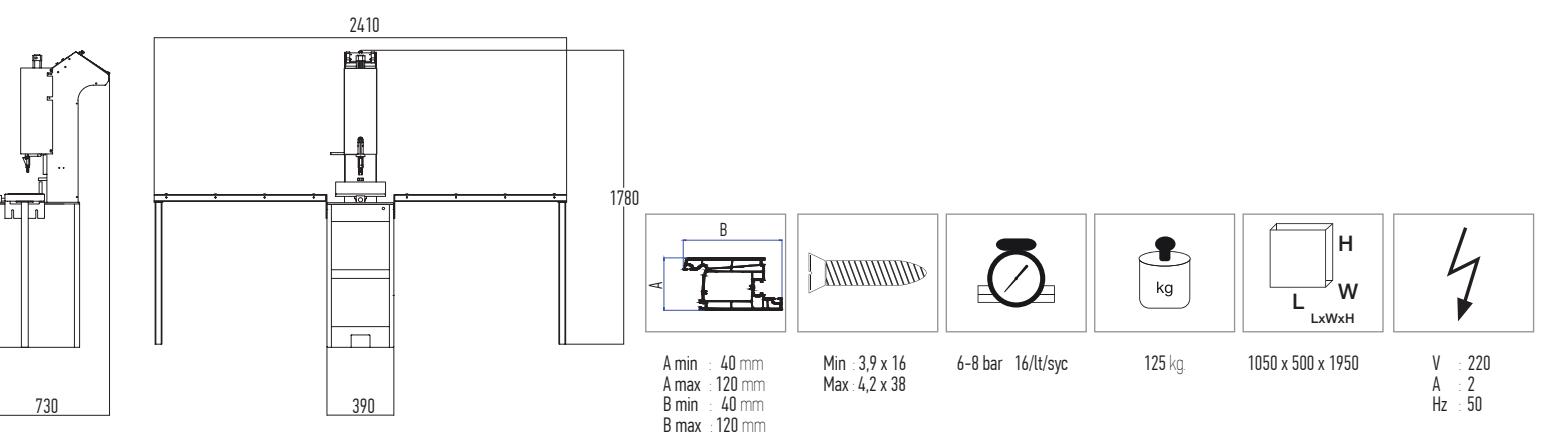


### ÖZELLİKLER

Tam otomatik PLC kontrollü havalı vida besleme ünitesi  
Basma kavramlı otomatik vidalama  
Elektrikli vida boşaltma özelliği  
Vida geçiş sensörü  
Lazer vida hizalama sistemi  
Vidalama işlemi bittikten sonra otomatik stop  
Hatasız vidalama için ayak pedallı kumanda  
Hatalı kullanımı önleyici güvenlik swici  
Özel vida yükseklik ayar swici  
Vidalama esnasında profili otomatik sıkıştırma  
Ayarlanabilir destekli profil dayama mesafesi  
Uzun ömürlü uç kullanımı ve kolay değiştirme imkanı  
Ortalama vidalama hızı: 1,7 sn/adet

### FEATURES

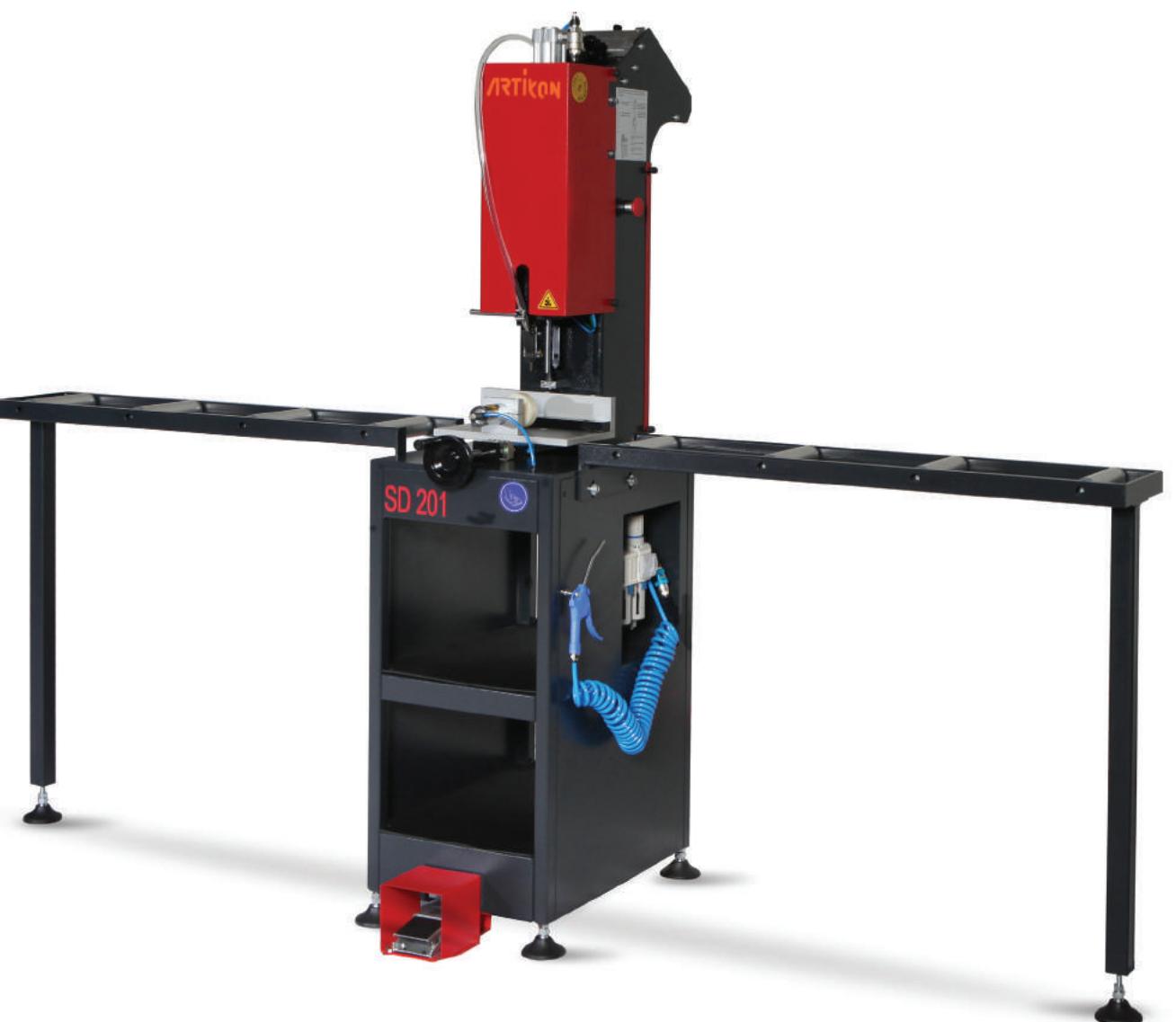
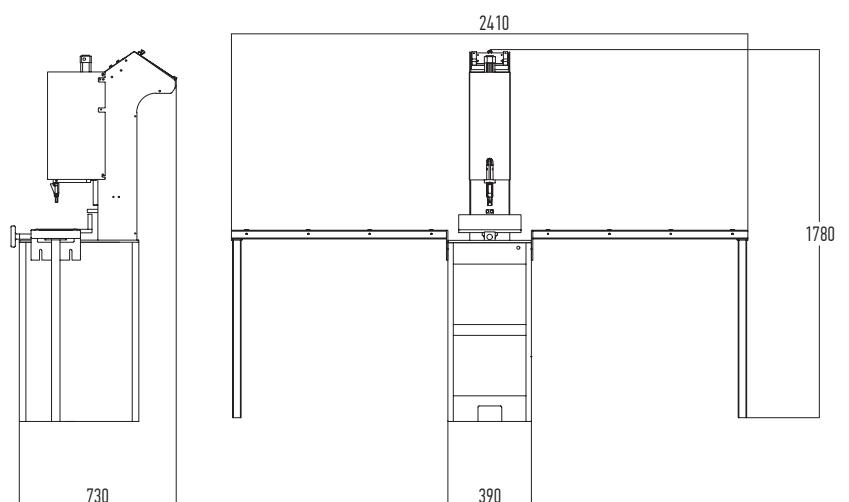
Full automatic PLC controlled screw fiddling unit  
Pedal control of automatic screwing  
Automatic recharge the screwdriver  
Sensor for screw recognition  
Laser pointer  
Automatic stop after screwing  
Foot pedal control for flawless screwing  
Protective sensor to prevent faulty use  
Height adjustment sensor for special screws  
Automatic clamping of profile during screwing  
Adjustable range stops supporting profile  
Durable use of bit and easy change possibility  
Average screwing speed: 1,7 sec/pcs



# SD/201

## AUTOMATIC SCREWDRIVER

OTOMATİK DİKEY VIDALAMA MAKİNASI



### ÖZELLİKLER

- Havali otomatik vida besleme ünitesi
- Basma kavramalı otomatik vidalama
- Vidalama işlemi bittikten sonra otomatik stop
- Özel vida yükseklik ayar swici
- Vidalama esnasında profili otomatik sıkıştırma
- Ayarlanabilir destekli profil dayama mesafesi
- Uzun ömürlü uç kullanımı ve kolay değiştirme imkanı
- Ortalama vidalama hızı: 1,7 sn/adet

### FEATURES

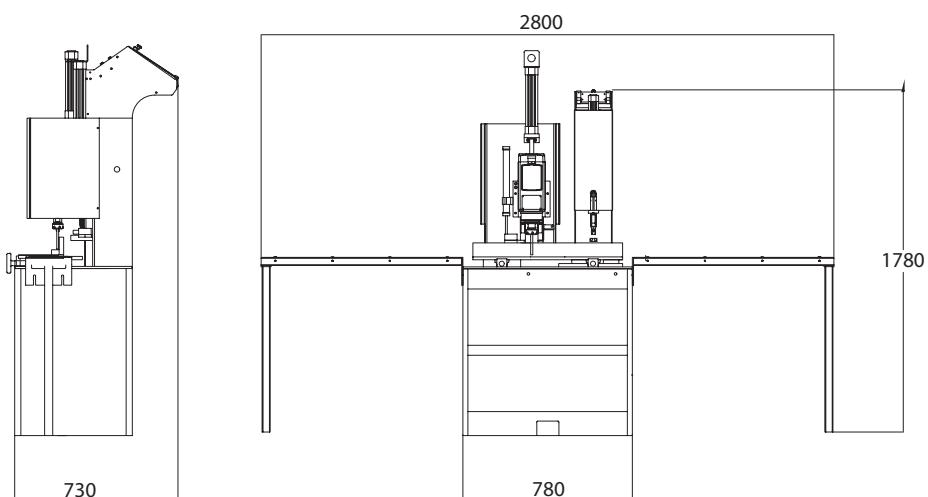
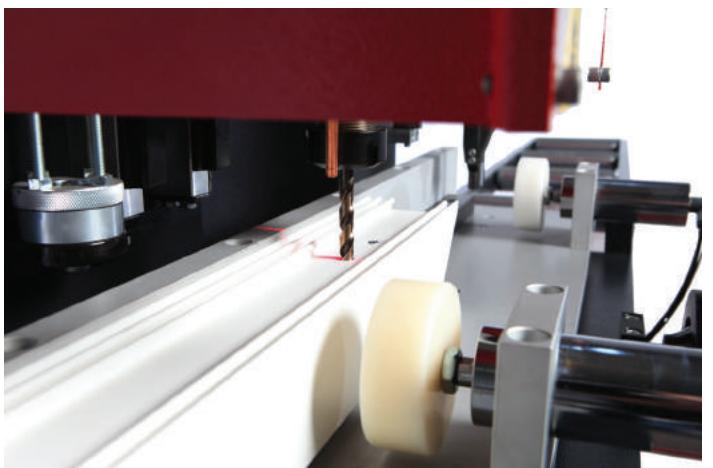
- Pneumatic unit of automatic screw feeding
- Pedal control of automatic screwing
- Automatic stop after screwing
- Height adjustment sensor for special screws
- Automatic clamping of profile during screwing
- Adjustable range stops supporting profile
- Long-life tip usage and easy change option
- Average screwing speed: 1.7 sn/adet

|  |                                |                   |        |                   |
|--|--------------------------------|-------------------|--------|-------------------|
|  |                                |                   |        |                   |
| A min : 40 mm<br>A max : 120 mm<br>B min : 40 mm<br>B max : 120 mm | Min. 3,9 x 16<br>Max. 4,2 x 38 | 6-8 bar 16 lt/syc | 110 kg | 1050 x 500 x 1950 |

# SD/201 MD

## AUTOMATIC SCREWDRIVER & MONTAGE DRILLING

OTOMATİK DİKEY VIDALAMA MAKİNASI  
MONTAJ DELMELİ

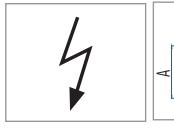


### ÖZELLİKLER

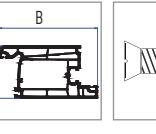
Havali otomatik vida besleme ünitesi  
Başma kavramalı otomatik vidalama  
Vidalama işlemi bittikten sonra otomatik stop  
Özel vida yükseklik ayar swici  
Vidalama esnasında profili otomatik sıkıştırma  
Ayarlanabilir destekli profil dayama mesafesi  
Uzun ömürlü uç kullanımı ve kolay değiştirme imkanı  
Montaj deliği açma imkanı  
Ortalama vidalama hızı: 1,7 sn/adet

### FEATURES

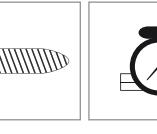
Pneumatic unit of automatic screw feeding  
Pedal control of automatic screwing  
Automatic stop after screwing  
Height adjustment sensor for special screws  
Automatic clamping of profile during screwing  
Adjustable supporting profile distance  
Possibility to drill the montage hole  
Ortalama vidalama hızı: 1,7 sn/adet



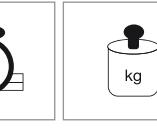
V : 380  
Hz : 50  
KW : 1.1  
3000 rpm



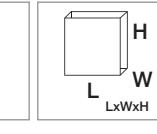
A min : 40 mm  
A max : 160 mm  
B min : 40 mm  
B max : 130 mm



Min : 3,9 x 16  
Max : 4,2 x 38  
6-8 bar 16 lt/syc



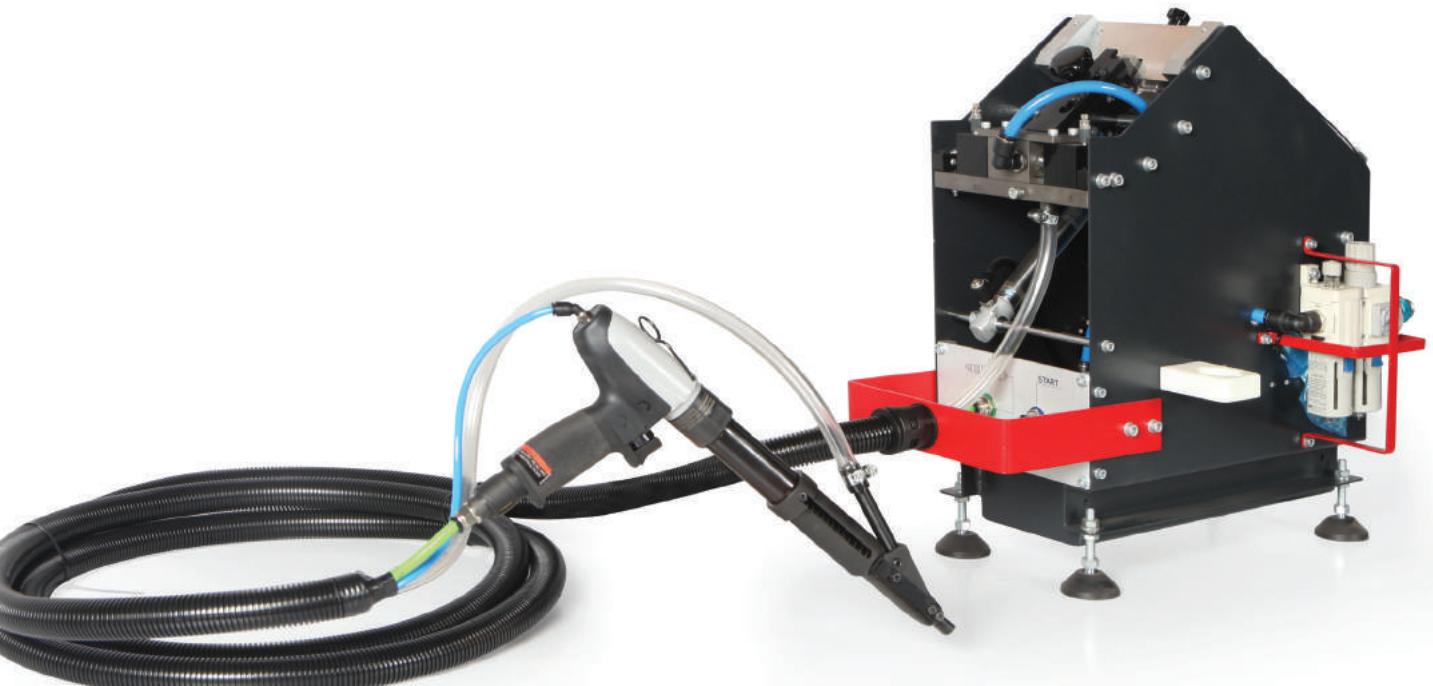
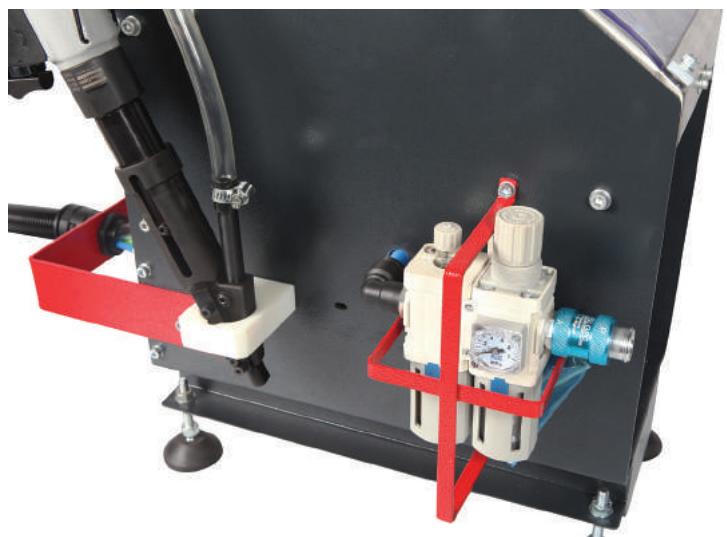
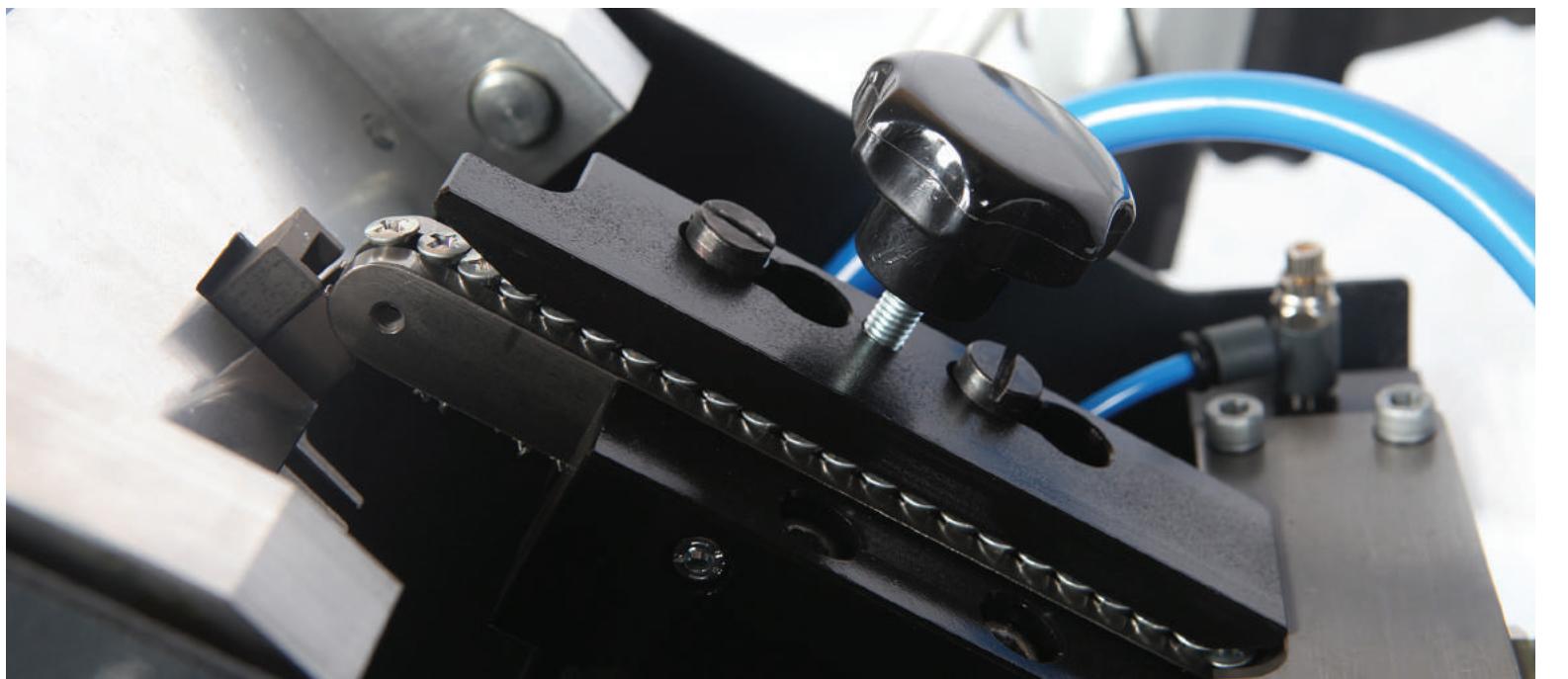
185 kg



1050 x 500 x 1950

# MANUAL SCREWDRIVER AND AUTOMATIC FEEDING UNIT

MANUEL VIDALAMA VE OTOMATİK BESLEME ÜNİTESİ

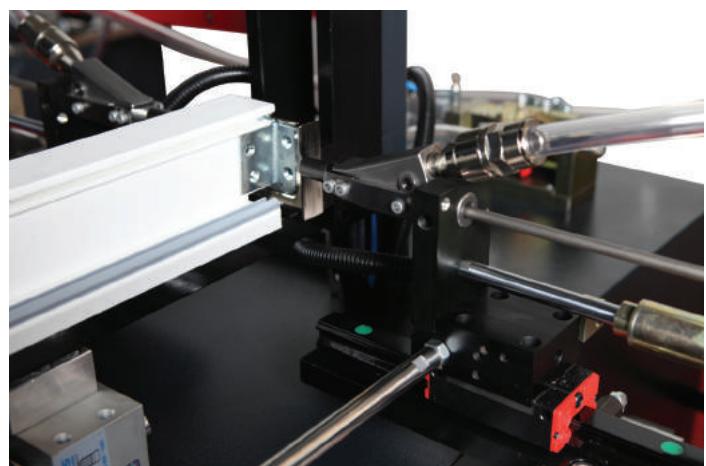
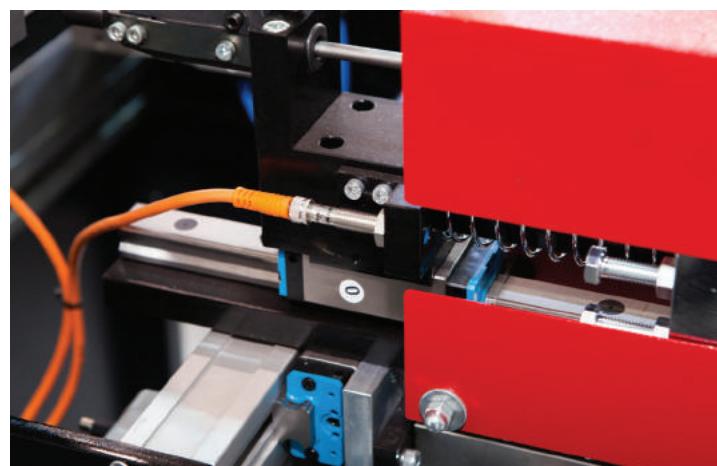
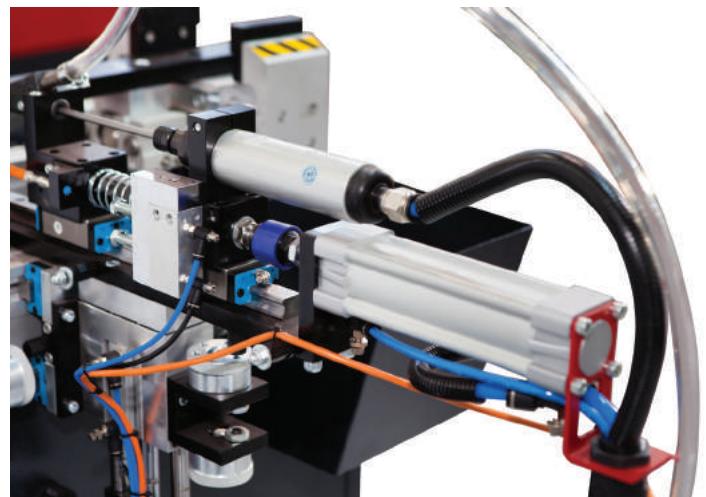


## ÖZELLİKLER

Kapı ve pencere üretiminde kullanılan destek sacı, ispanyolet vidaları ve menteşe vidalarını sıkma işlemi yapar.  
Havali otomatik vida besleme ünitesi  
Hızlı ve seri kullanım imkanı  
Kolay taşınabilir özelliği ile farklı yerlerde çalışma  
Düşen ve çöpe giden vidalarınızı önler

## FEATURES

Used in windows and doors manufacturing for reinforced steel, espagnolette and hinge screwing.  
Pneumatic unit of automatic screw feeding  
Speedy and fast usage  
With easy movable feature work in different places  
Prevents the waste of fallen screws



## > ÖZELLİKLER

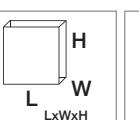
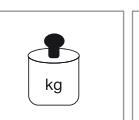
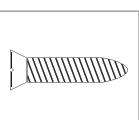
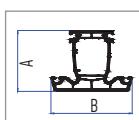
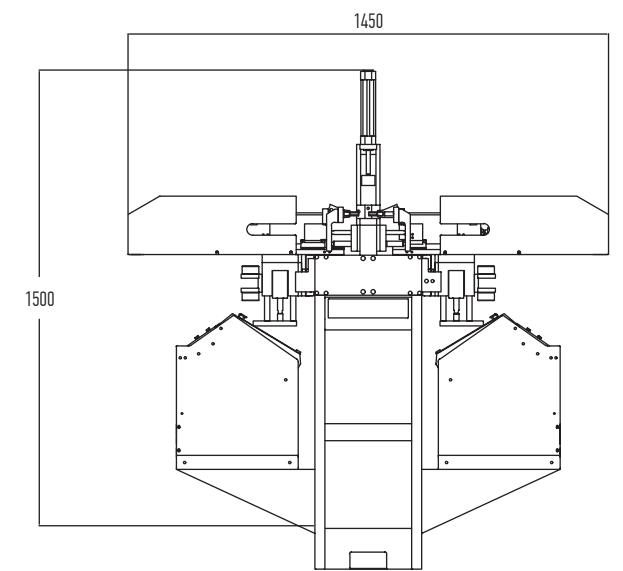
Farklı seri değişik ebatlardaki PVC orta kayıt profillerinde kullanılan orta kayıt bağlantı takozlarını konumlayarak ayar gerektirmeden tek seferde her iki taraftan otomatik vidalama işlemi yapar.

Aynı anda ayar gerektirmeden 6 farklı seri orta kayıt kullanma imkanı  
Çift taraflı otomatik vida besleme ünitesi ile otomatik vidalama  
Otomatik baskı ve profil merkezleme sistemi  
Kolay ayar imkanı ve pozisyon değiştirme  
Bir adet takoz bağlama süresi 6 sn.

## > FEATURES

Automatic screwing of mullion connectors used on different series and sizes of PVC mullion profiles, in one time from both sides, positioning without settings.

- Possibility to use **6** types of mullion connector in the same time without change settings
- Automatic screwing with double side automatic screw feeding unit
- Automatic clamp and profile centering system
- Possibility for easy setting and position change
- Connector joining speed **6 sec./pcs**



A min : 40 mm  
 A max : 165 mm  
 B min : 40 mm  
 B max : 100 mm

Min : 3,9 x 16  
Max : 4,2 x 38

6-8 bar 60/lt/syc

180 kg.

00 x 900 x 1750

V : 220  
A : 2  
Hz : 50

# CS/801 MULLION JOINING

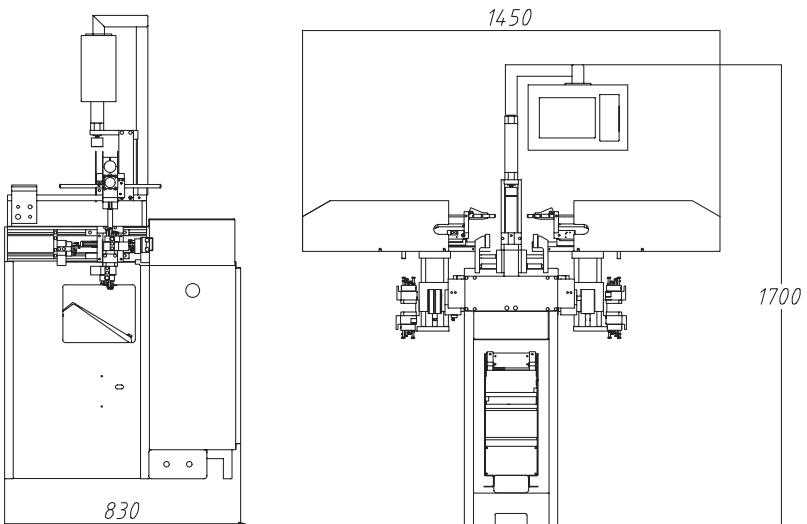
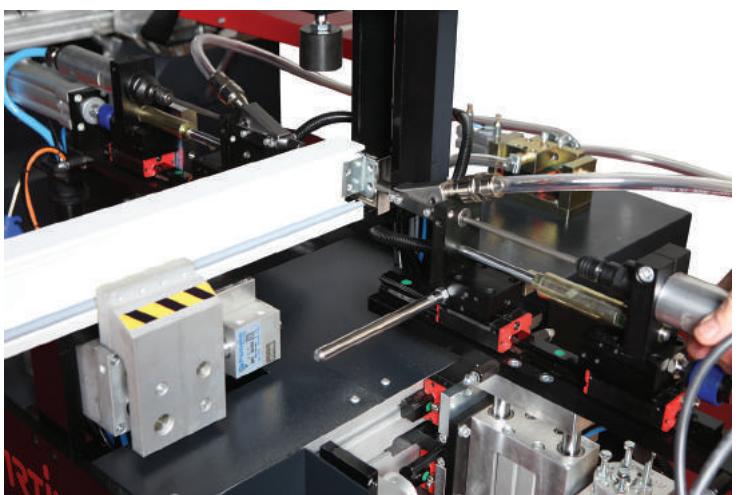
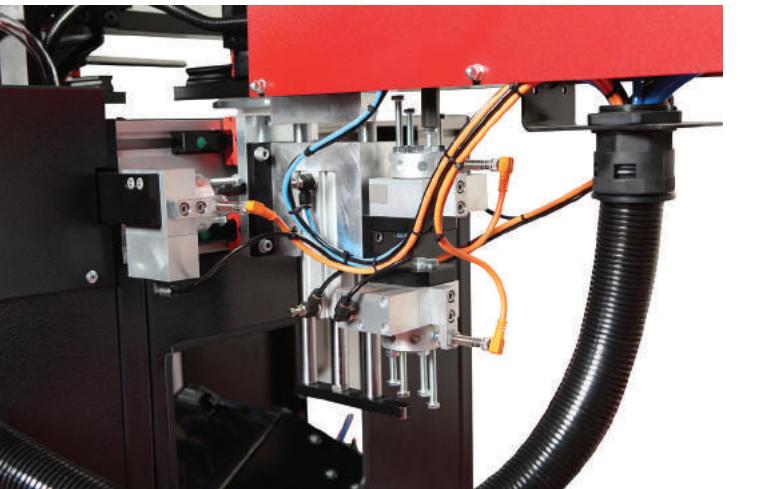
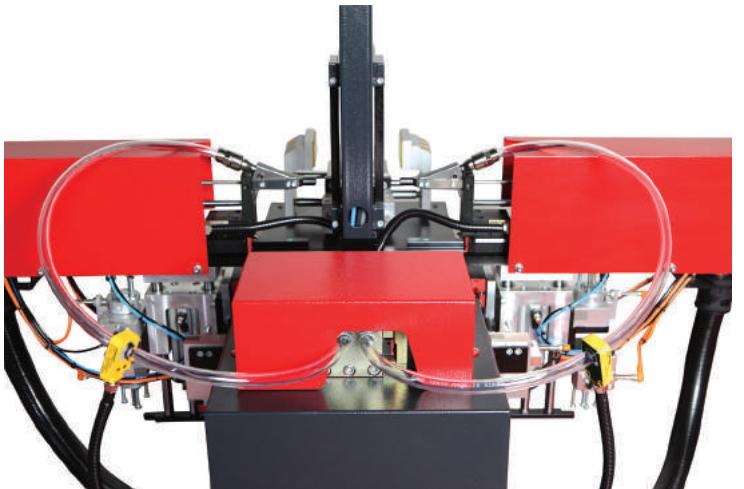
# AUTOMATIC MULLION CONNECTOR JOINING

# OTOMATİK ORTA KAYIT TAKOZ BAĞLAMA SİSTEMİ

**CS/803**

# FULL AUTOMATIC MULLION CONNECTOR JOINING DIGITAL CONTROL

TAM OTOMATİK ORTA KAYIT TAKOZ BAĞLAMA MAKİNASI DIJITAL KONTROL



## › ÖZELLİKLER

Farklı seri değişik ebatlardaki PVC orta kayıt profillerinde kullanılan orta kayıt bağlantı takozlarını konumlayarak ayar gerektirmeden tek seferde her iki taraftan otomatik vidalama işlemi yapar.

Ekrandan seçerek otomatik revolver sistemi ile 8 farklı profil ölçülerine göre vida atabilme özelliği.

Program değişikliği ekrandan özel revolver sistemi ile yapabilme imkanı

Çift taraflı otomatik vida besleme ünitesi ile otomatik vidalama

Otomatik revolver sistemi ile konumlayarak farklı orta kayıt takozu programlama

Otomatik baskı ve profil merkezleme sistemi

Bir adet takoz bağlama süresi 6 sn.

## › FEATURES

Automatic screwing of mullion connectors used on different series and sizes of PVC mullion profiles, in one time from both sides, positioning without settings.

Easy adjustment possibility for 8 different sizes of profiles by revolver system after selected on touch screen for screwing.

Automatic screwing with double side automatic screw feeding unit

Automatic positioning for different mullion connectors by revolver system

Automatic clamp and profile centering system

Connector joining speed 6 sec/pcs



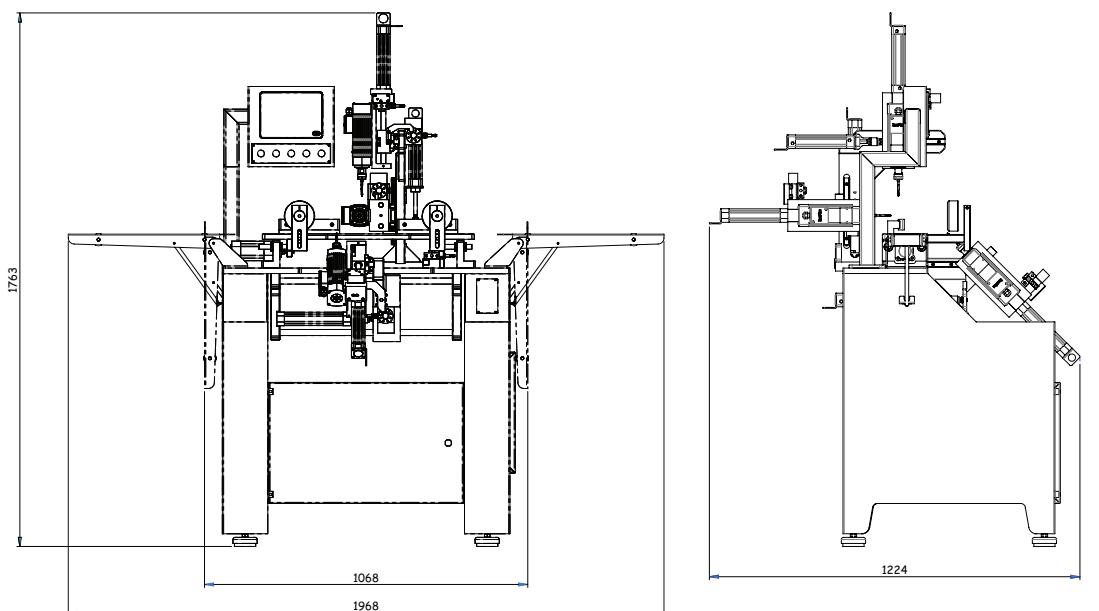
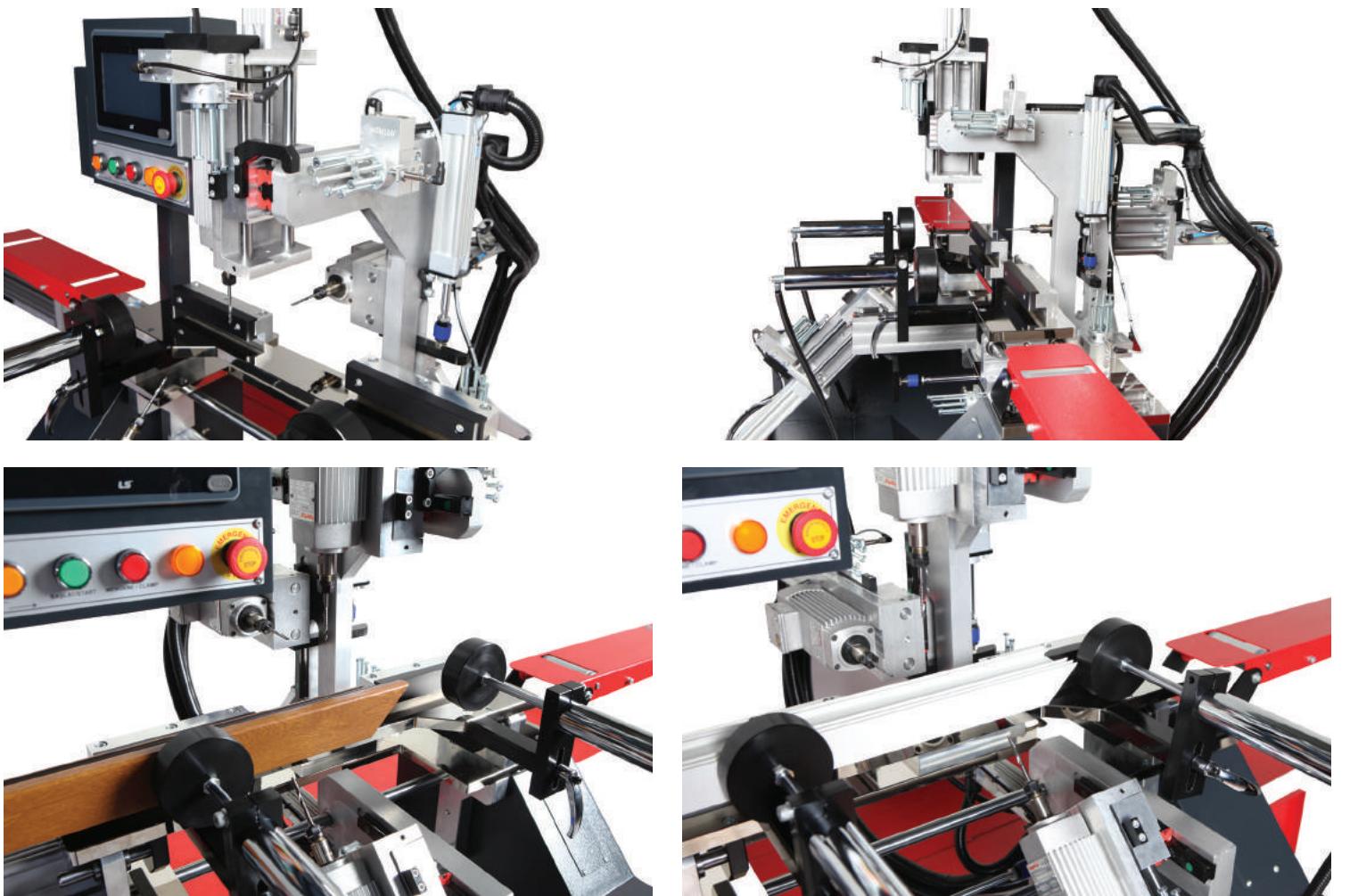
|  |  |        |                   |                             |  |
|--|--|--------|-------------------|-----------------------------|--|
|  |  |        |                   |                             |  |
| A min : 40 mm<br>A max : 165 mm<br>B min : 40 mm<br>B max : 100 mm | Min. : 3,9 x 16<br>Max: 4,2 x 38<br>6-8 bar 60/lit/syc | 165 kg | 1500 x 950 x 1750 | V : 220<br>A : 2<br>Hz : 50 |  |

WS/303

# FULL AUTOMATIC WATER SLOT DRILLING MACHINE

## DIGITAL CONTROL

TAM OTOMATİK SU TAHLİYE FREZE MAKİNASI  
DİJİTAL KONTROL



### ÖZELLİKLER

Farklı seri deðiþik ebatlardaki kapı pencere profilleri üzerindeki su tahliye kanal açma işlemini yapar.

Tek butona basarak delme işlemi otomatik olarak başlatılır

Butonlar ile motor seçimi

Üç motor beraber veya ayrı kullanabilme özelliği vardır

Yüksek devirli motor kullanılmaktadır

PLC kontrol sistemi

Ekrandan seçerek otomatik revolver sistemi ile 8 farklı profil ölçülerine göre kanal açma ayar geçisi.

### FEATURES

Water slot drilling on PVC window and door profiles with different type and sizes

Automatic starting the process by pushing the single button

Selection the motor by switch button

The routing units can be used together or separately from each other

Used high frequency motors

PLC control system

The special revolver change system for fast adjustable operation between different profiles

Easy adjustment possibility for 8 different sizes of profiles by revolver system after selected on touch screen for water slot drilling.

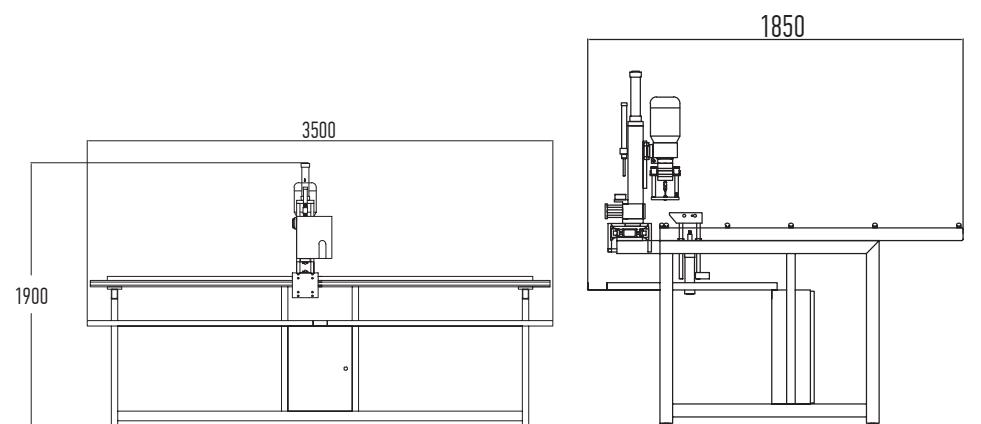
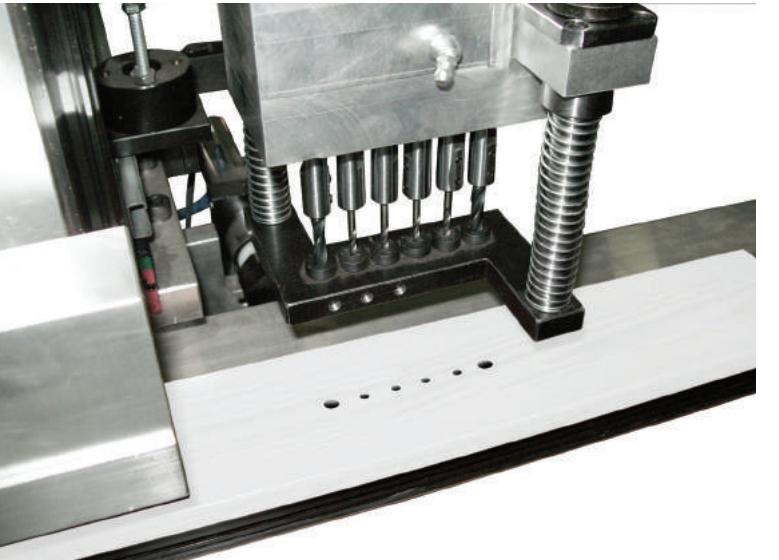
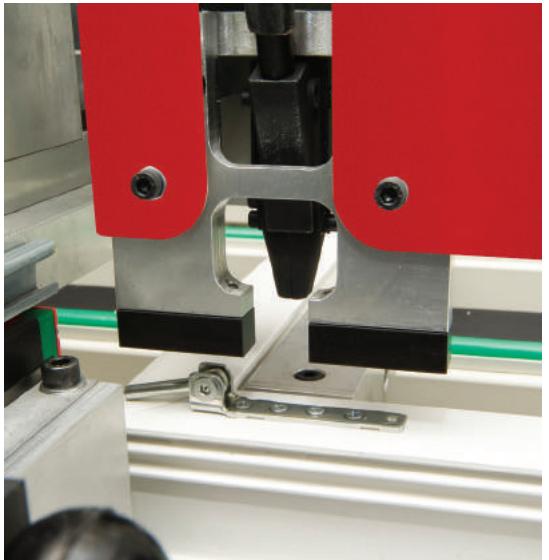


|  |                       |  |  |  |                          |  |                    |  |        |  |                    |  |                 |
|--|-----------------------|--|--|--|--------------------------|--|--------------------|--|--------|--|--------------------|--|-----------------|
|  | 40 x 90 x 5 mm<br>L55 |  | A min : 40 mm<br>A max : 160 mm<br>B min : 40 mm<br>B max : 110 mm |  | 3 x 0,75 kW<br>18000 rpm |  | 6-8 bar 25/lit/syc |  | 215 kg |  | 1150 x 1300 x 1850 |  | V : 380 Hz : 50 |
|--|-----------------------|--|--|--|--------------------------|--|--------------------|--|--------|--|--------------------|--|-----------------|

# FS/701

## FRAME ASSEMBLY TABLE

KASA TOPLAMA MASASI



### ÖZELLİKLER

Farklı seri deejik ebatlardaki kapı & pencere kasa profilinde kullanılan çift açılım aksesuar menteşelerini metre, kalemi şablon kullanmadan çoklu delme sistemi ile tek seferde delme işlemi ve otomatik vidalama yapar.

Otomatik merkezleme ile kasa sabitleme

Kullanılan aksesuara göre yatay ve dikey hareketli çoklu delme ünitesi

Tek hareket ve buton ile tüm menteşe pimleri ve vida yerlerini delme imkanı

### OPSIYONLAR

ASD- Tam Otomatik Vidalama. Otomatik Vida Besleme ünitesi ve Lazer Vida Hızalama Sistemi

### FEATURES

Allows to drill holes in one time by multi drilling system and automatic screwing of tilt&turn hardware hinges used on different series and sizes of window & door frame profiles, without tape measure, pencil and template using.

Frame fixing with automatic centering

According the furniture type horizontal and vertical action usable multi drilling unit

Possibility to drill all hinge holes and screw places with single move by one button

### OPTIONS

ASD- Full automatic vertical screwdriver. Automatic screw feeding unit. Laser pointer.

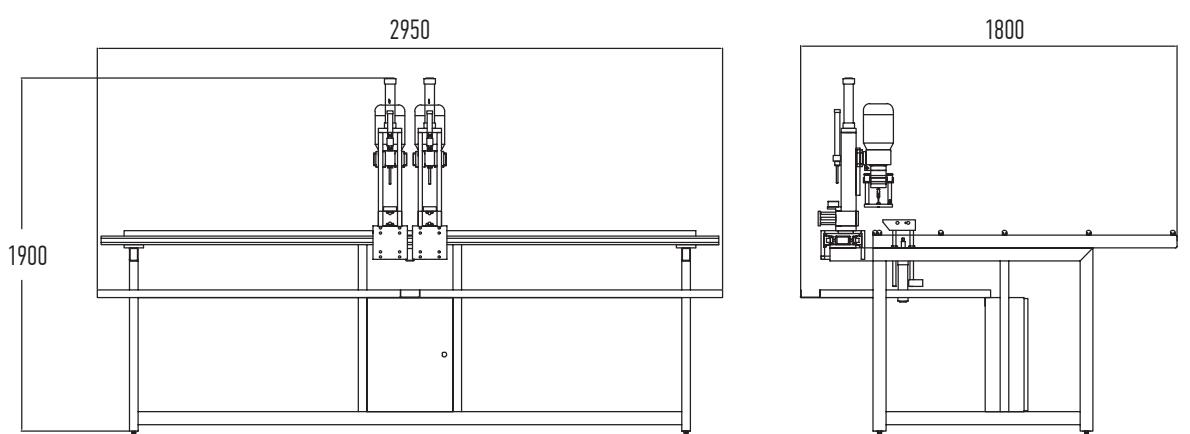
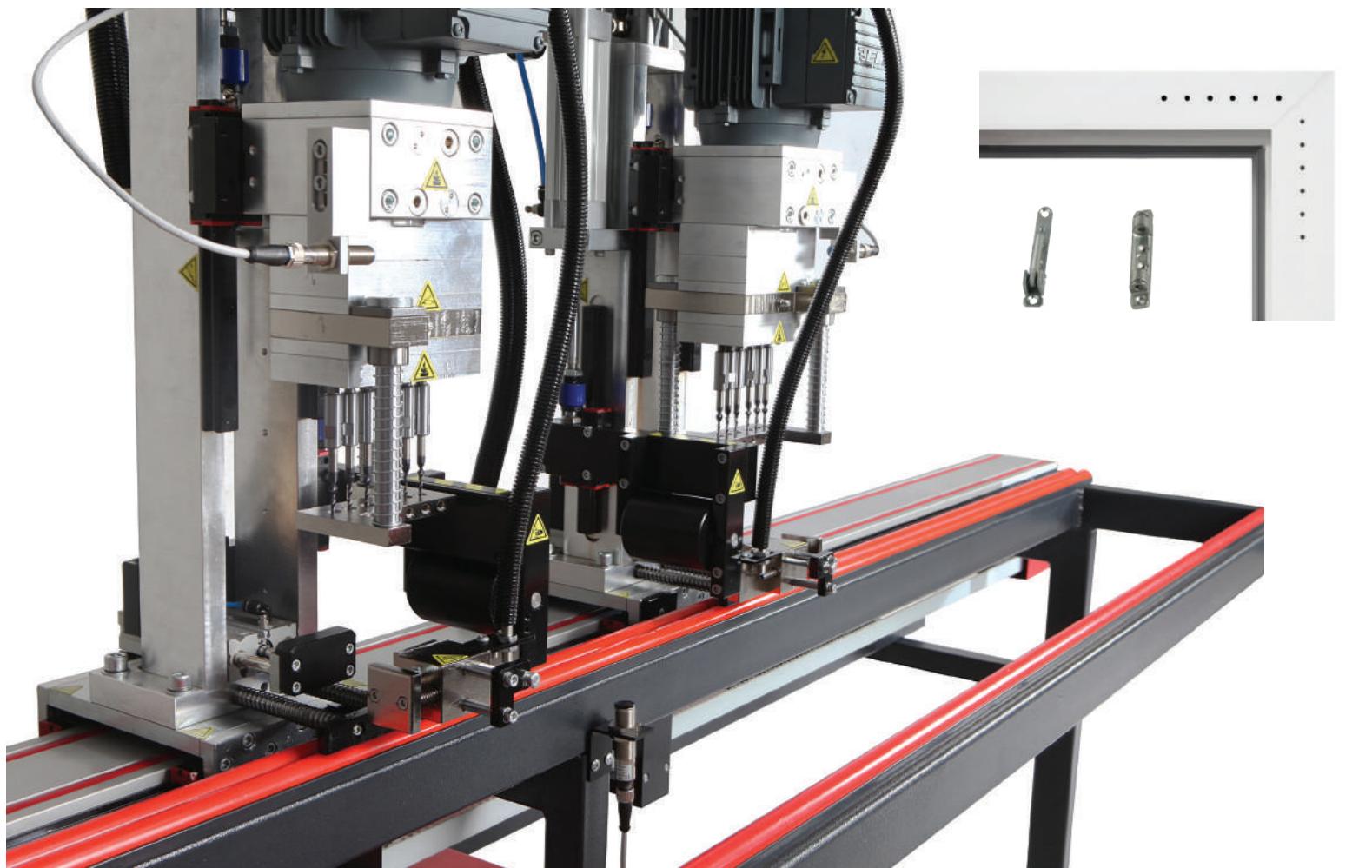


|  |                             |  |                                 |  |                                  |  |                    |  |         |  |  |
|--|-----------------------------|--|---------------------------------|--|----------------------------------|--|--------------------|--|---------|--|--|
|  | A Min : 450<br>A Max : 2300 |  | A min : 40 mm<br>A max : 210 mm |  | Min : 3,9 x 16<br>Max : 4,2 x 38 |  | 6-8 bar 30/lit/sec |  | 580 kg. |  | V : 380<br>A : 2<br>KW : 0,75<br>Hz : 50 |
|--|-----------------------------|--|---------------------------------|--|----------------------------------|--|--------------------|--|---------|--|--|

**FS/751**

# DOUBLE HEAD FRAME HINGE DRILLING MACHINE

ÇİFTLİ KASA MENTEŞE YERİ DELME MAKİNASI



## ÖZELLİKLER

Farklı seri değişik ebatlardaki kapı & pencere kasa profilinde kullanılan çift açılım aksesuar menteşelerini metre, kalemi, şablon kullanmadan çoklu delme sistemi ile tek seferde delme işlemi yapar.

Otomatik merkezleme ile kasa sabitleme

Kullanılan aksesuara göre dikey hareketli çift kafalı çoklu delme ünitesi  
Tek hareket ve buton ile tüm menteşe pimleri ve vida yerlerini destek  
saci ile birlikte delme imkanı

Her türlü kasa profili için uyumludur

## FEATURES

Allows to drill holes in one time by multi drilling system of tilt&turn hardware hinges used on different series and sizes of window & door frame profiles, without tape measure, pencil and template using.

Frame fixing with automatic centering

According the furniture type vertical action usable double head multi drilling unit  
Possibility to drill all hinge holes in profile with reinforcement steel and screw places with single move by one button

Suitable for all types of frame profiles.

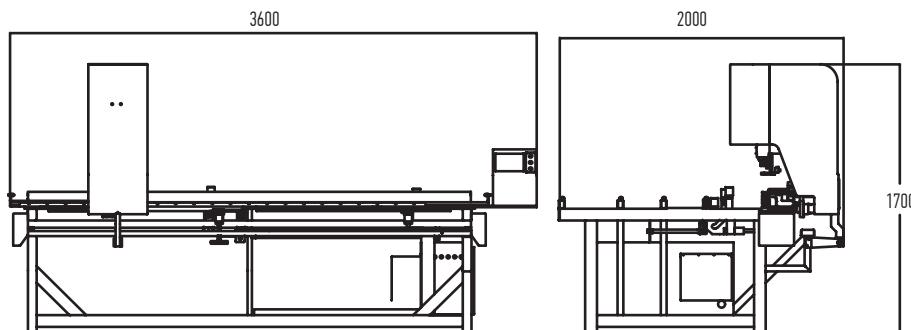
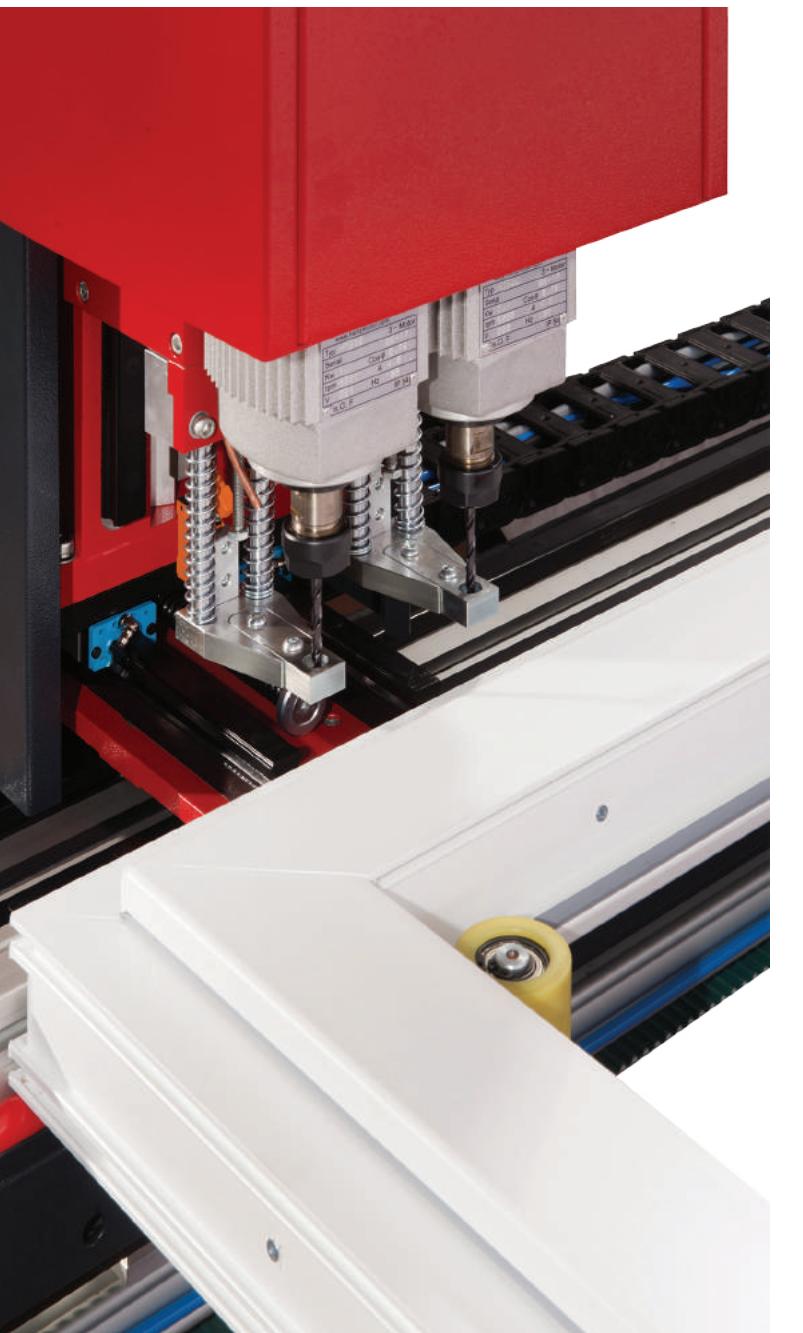


|                             |                                 |               |                   |        |                    |
|-----------------------------|---------------------------------|---------------|-------------------|--------|--------------------|
| A Min : 450<br>A Max : 2200 | A min : 40 mm<br>A max : 210 mm | V 380<br>kW 1 | 6-8 bar 30 lt/sec | 280 kg | 2950 x 1800 x 1900 |
|-----------------------------|---------------------------------|---------------|-------------------|--------|--------------------|

**FS/771**

# DOUBLE HEAD FRAME ASSEMBLY TABLE SERVO CONTROL

ÇİFT KAFA KASA TOPLAMA MASASI  
SERVO KONTROLLÜ

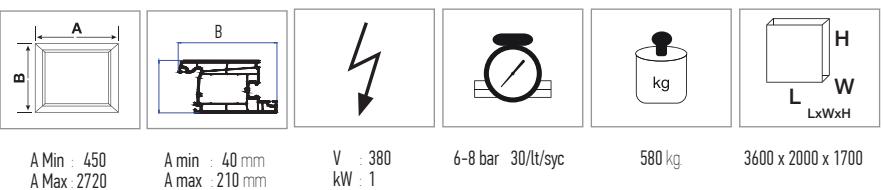


## ÖZELLİKLER

- Çift Kafa Kasa Toplama Masası (Servo Kontrollü)
- Pencere Kasası Otomatik Merkezleme (Otomatik Pozisyonlama)
- Otomatik Ölçü Alma (Servo Kontrollü)
- Her çeşit ve adet menteşe için uyumlu
- Servo kontrollü 3D menteşe delme ünitesi

## FEATURES

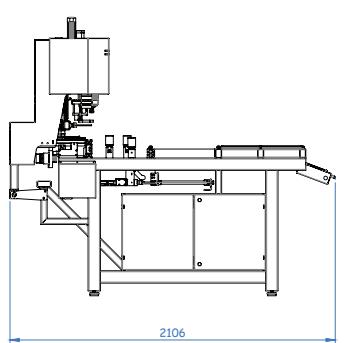
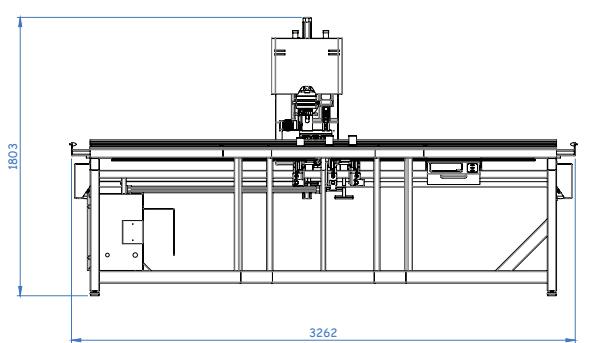
- Double head frame assembly table. (Servo controlled)
- Automatic centering of window's frame (Automatic positioning)
- Automatic measurement system (Servo controlled)
- Compatible with all amount & kind of hinges
- 3D hinges servo controlled drilling unit



# FS/775

## TRIPLE HEAD FRAME ASSEMBLY TABLE SERVO CONTROL

ÜÇ KAFA KASA TOPLAMA MASASI  
SERVO KONTROLLÜ



### ÖZELLİKLER

Üç Kafa Kasa Toplama Masası (Servo Kontrollü)  
Pencere Kasası Otomatik Merkezleme (Otomatik Pozisyonlama)  
Otomatik Ölçü Alma (Servo Kontrollü)  
Her çeşit ve adet menteşe için uyumlu  
Servo kontrollü 3D menteşe delme ünitesi  
Yatay kanat kapı menteşe delme ünitesi

### FEATURES

Triple head frame assembly table. (Servo controlled)  
Automatic centering of window's frame (Automatic positioning)  
Automatic measurement system (Servo controlled)  
Compatible with all amount & kind of hinges  
3D hinges servo controlled drilling unit  
Horizontal drilling for hinge of door sash profile

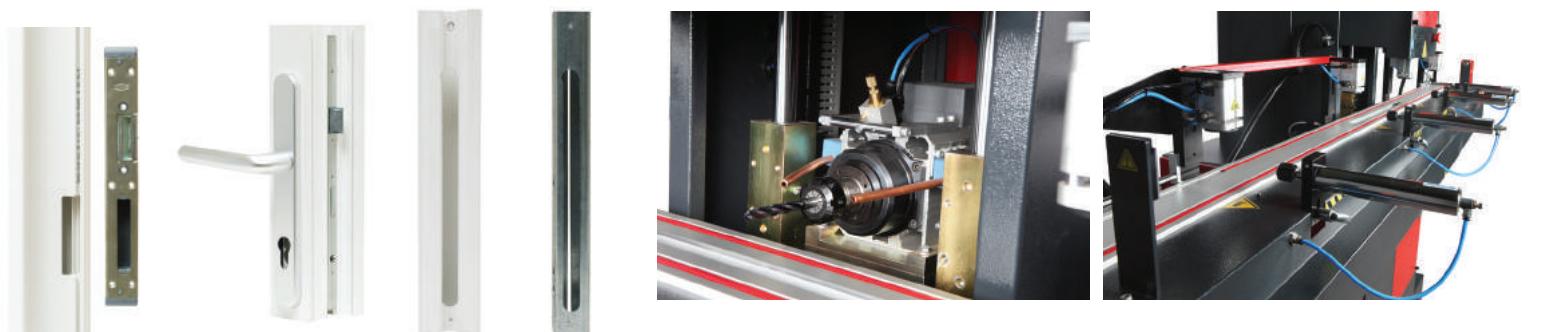
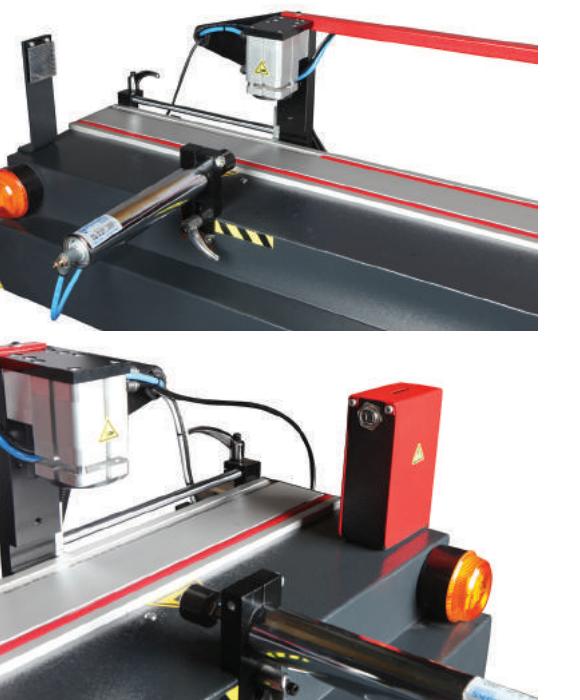
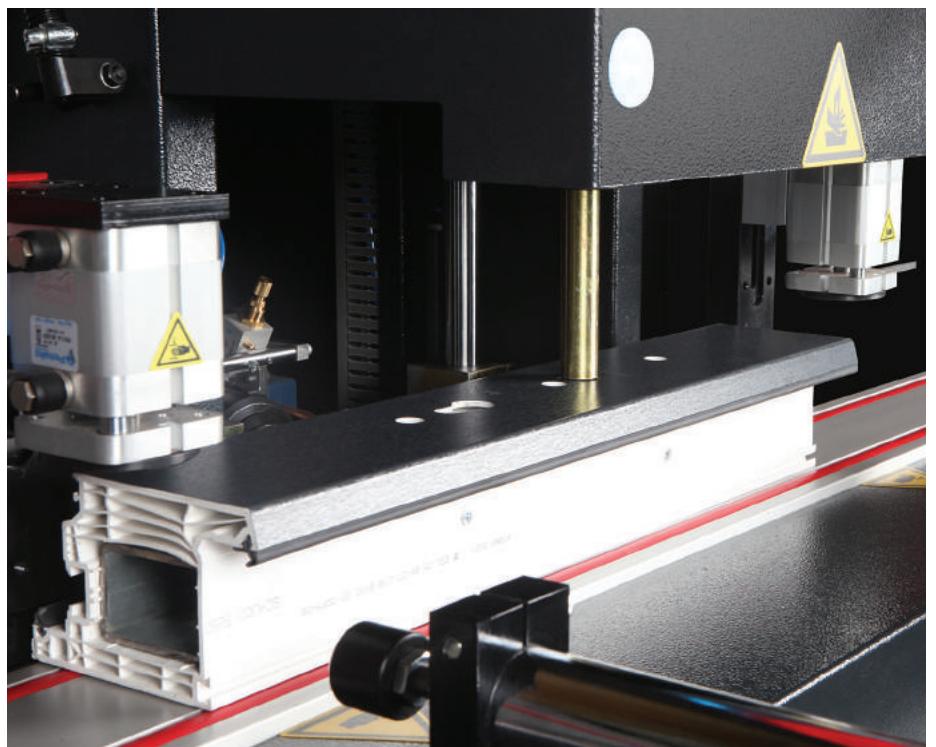


|                             |                                 |                   |                   |        |                    |
|-----------------------------|---------------------------------|-------------------|-------------------|--------|--------------------|
|                             |                                 |                   |                   |        |                    |
| A Min : 450<br>A Max : 2720 | B min : 40 mm<br>A max : 210 mm | Min 380<br>kW : 1 | 6-8 bar 30 lt/syc | 560 kg | 3590 x 1940 x 1775 |

# DG/604

## CNC DOOR PROCESSING CENTER

CNC KAPI İŞLEME MERKEZİ

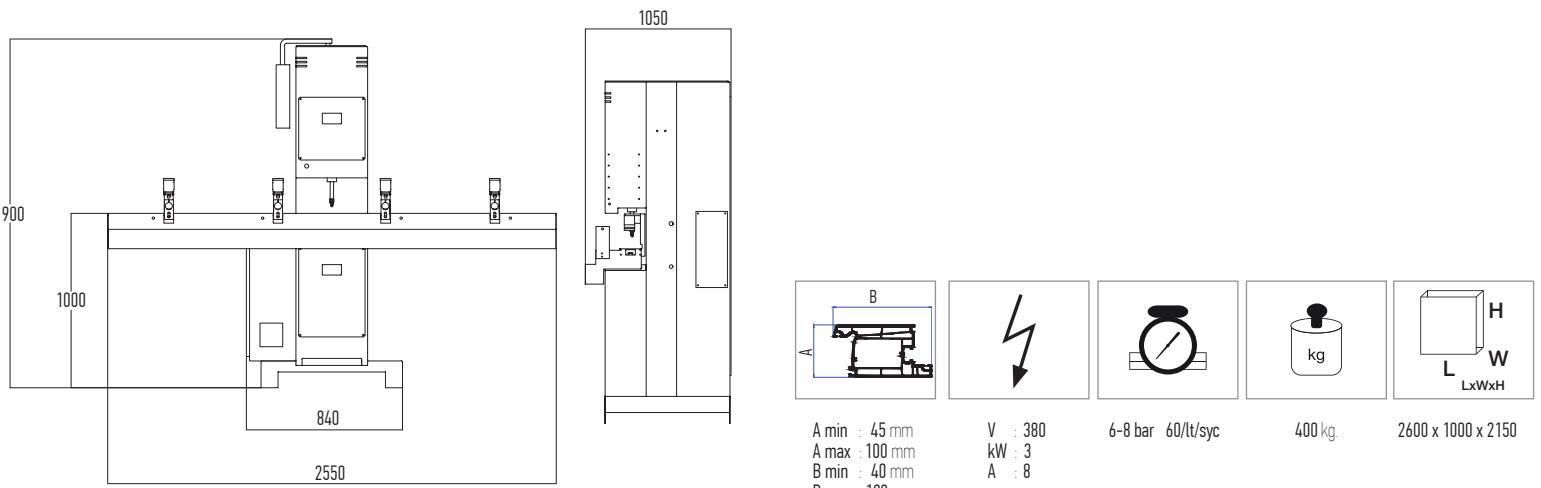


### › ÖZELLİKLER

Farklı seri değişik ebatlardaki pvc kapı kanat profillerinde kullanılan: tüm kilitli kapı ispanyoleti, wc kilit, oda kapı kılıdı kol montajı deliklerini kol demiri deliği ve kilit kanal yuvasını metre kaleml kullanmadan, profili çevirmeden makina başında beklemeden destek sacı ile birlikte sorunsuz ve sıfır hata ile açma işlemi yapar  
Çoklu kilitli kol ve sistemi programlama  
Kancalı kilitli kapı ispanyoletlerini tek seferde açma işlemi  
Kutu destek sacı kanal açma sistemi  
Sensörlü güvenlik bariyer  
Hareketli konveyör ışık ışığı

### › FEATURES

Used for drilling operations in a door sash of different types and series of PVC profiles with reinforcement steel inside. Used for: all types of mechanisms of vertical locks; locks for the toilet/bath (WC); locks with cylinder mechanism; locks for room doors; handle assembling holes; cylinder mechanism and channel lock slot  
Multilock handle and systematic programming  
Special door lock espagnolette holes finish in one operation  
Channel grooving for profile with square reinforced steel  
Safety guard sensor  
Movable conveyor warning lights



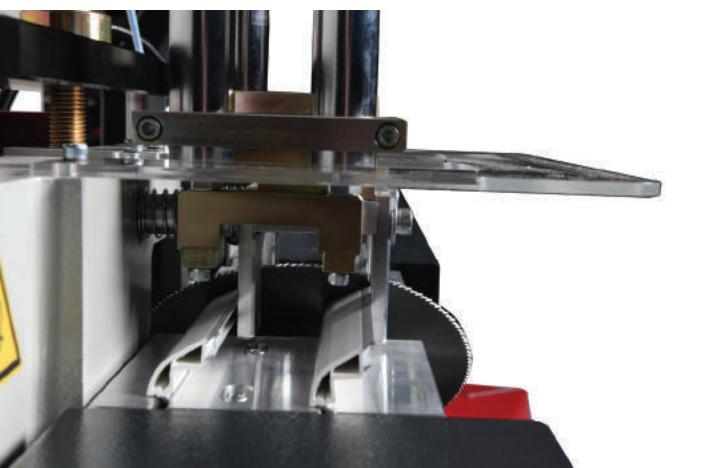
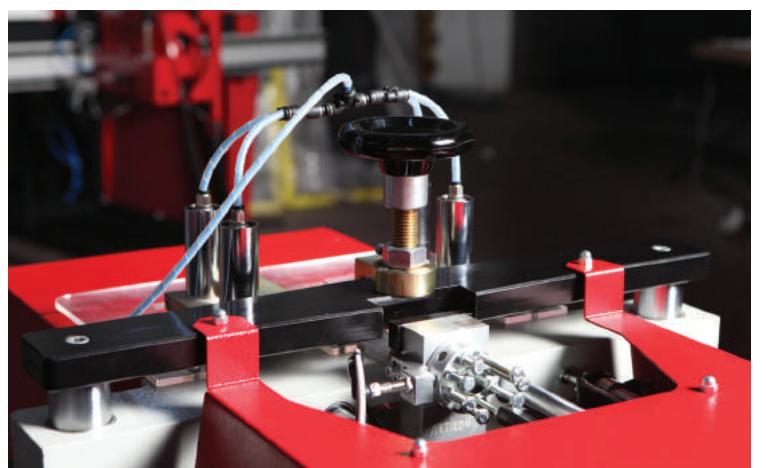
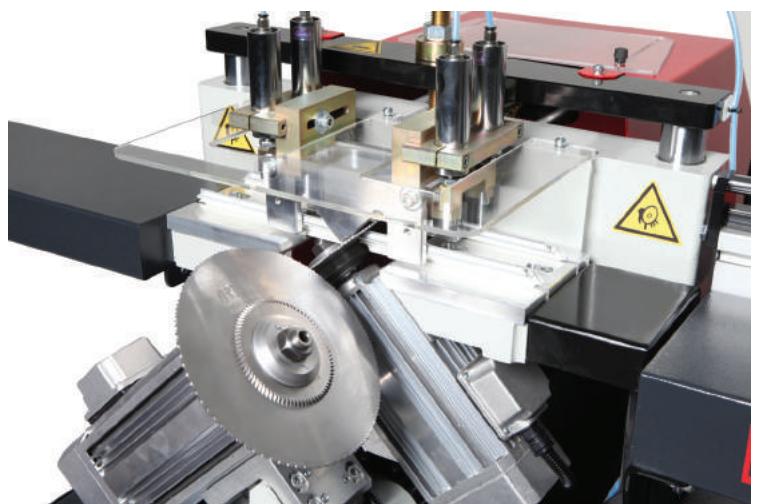
# BS/401

## DIGITAL GLAZING BEAD SAW

### MOULDLESS SYSTEM

#### DIJITAL ÇITA KESME MAKİNASI

#### KALİPSİZ SİSTEM



#### ÖZELLİKLER

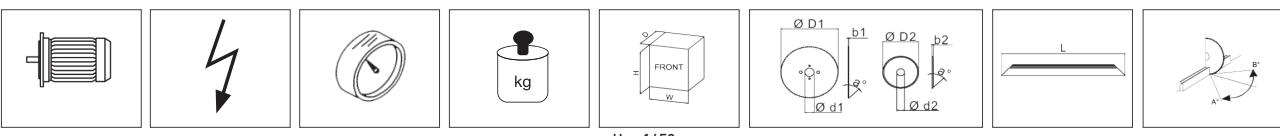
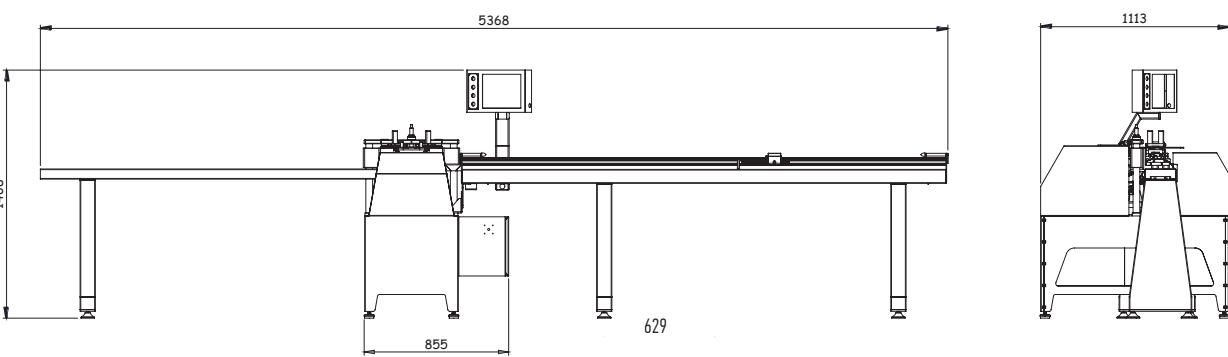
PVC çita profillerinin servolu konveyör ile otomatik kesimi  
Kesme hız ayar sistemi  
Kalipsiz sistemi yardımıyla her çeşit çita kesme imkanı.  
Kaynatılmış çerçeveden dijital ölçüm aparatı ile hassasiyetle ölçü alabilme  
Aktarılan ölçülere veya ekrandan girilen ölçüler ile konveyörün kendini  
servomotor ile pozisyonlaması  
Aynı anda çift çita kesme imkanı.  
Ekranın seçerek otomatik revolver sistemi ile 8 farklı profil ölçülerine  
göre ayar imkanı  
USB ile CSV formatında ölçü aktarma

#### FEATURES

Automatic cutting of glazing bead PVC profiles with servo conveyor  
Cutting speed arrangement system  
Moldless cutting possibility for every type of glaz bead  
Exact measurement of welded construction with a digital measuring system  
Easy data transfer from the measuring device to the machine via Bluetooth  
Positioning of conveyor by servomotor on transferred sizes or inputed sizes from screen  
Ability to cut two glazing beads at same time.  
Easy adjustment possibility for 8 different sizes of profiles by revolver system after  
selected on touch screen  
Loadind the CSV data file with cutting sizes by USB

#### OPSİYONLAR

Dijital kumpas ölçme sistemi.  
Kanat toplama makinasından ölçü alabilme



Hz : 50  
2800 rpm  
230/400 V

V : 380  
kW : 2,5

Air  
6-8 bar  
25 lt/min

275 kg

H = 1450mm  
W = 1200mm  
D = 1350mm  
• Conveyor  
H = 1780mm  
W = 1100mm  
D = 3000mm

ØD1 = 200mm ØD2 = 100mm  
Ød1 = 32mm Ød2 = 25mm  
b1 = 1,8mm b2 = 3mm  
z1 = 160 Z = 80  
a' = 45°

L min 240  
L max 2450

H max 27mm

# DC/401

## DIGITAL CONVEYOR

DIJITAL KONVEYÖR



### ÖZELLİKLER

Aktarılan ölçülere veya ekranдан girilen ölçüler ile konveyörün kendini servomotor ile pozisyonlaması  
Kaynatılmış çerçeveden dijital ölçüm aparatı ile hassasiyetle ölçü alabilme  
USB ile CSV formatında ölçü aktarma

### OPSİYONLAR

Dijital kumpas ölçme sistemi.  
Kanat toplama makinasından ölçü alabilme

### FEATURES

Positioning of conveyor by servomotor on transferred sizes or input sizes from screen  
Exact measurement of welded construction with a digital measuring system  
Loadind the CSV data file with cutting sizes by USB

### OPTIONS

Digital ruler measuring system.  
Take a measure from Sash Assembly Unit

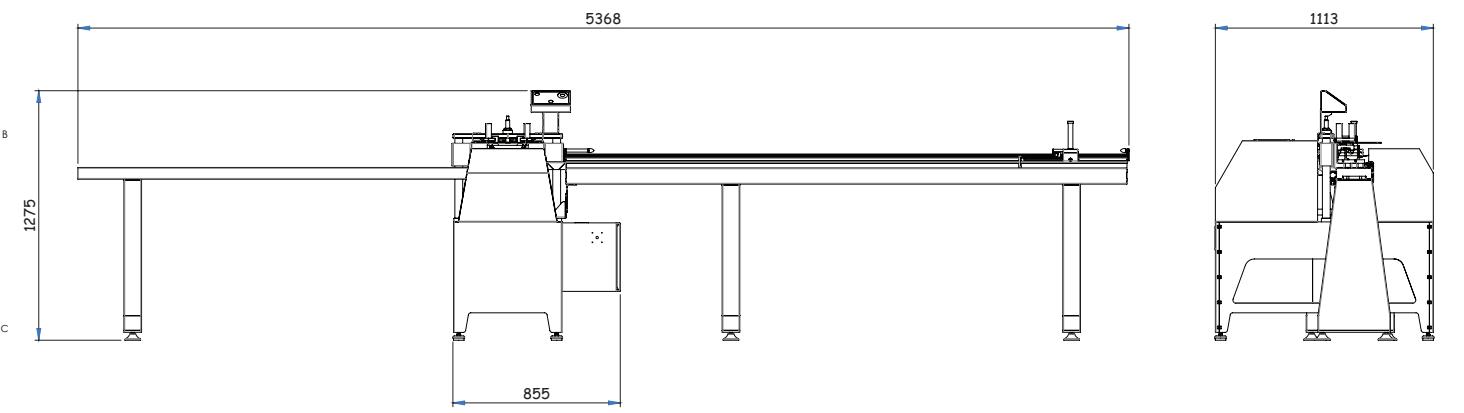
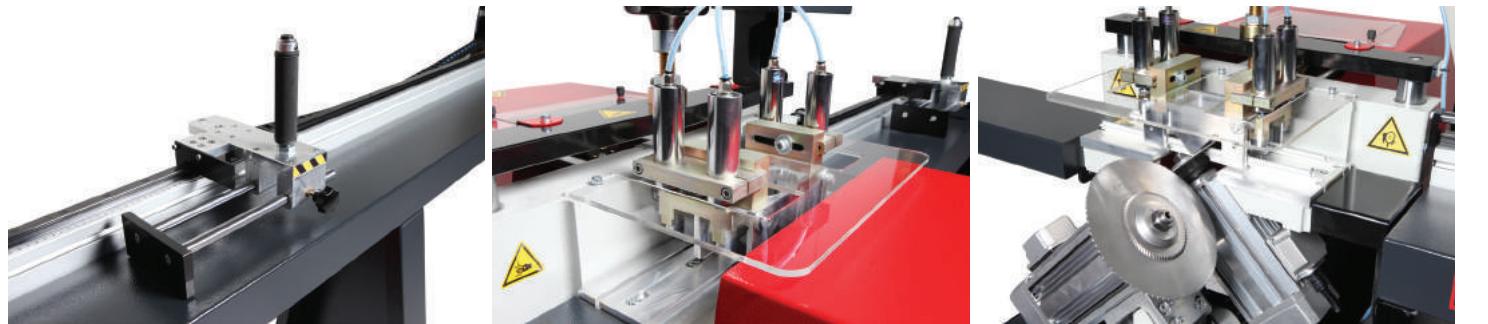
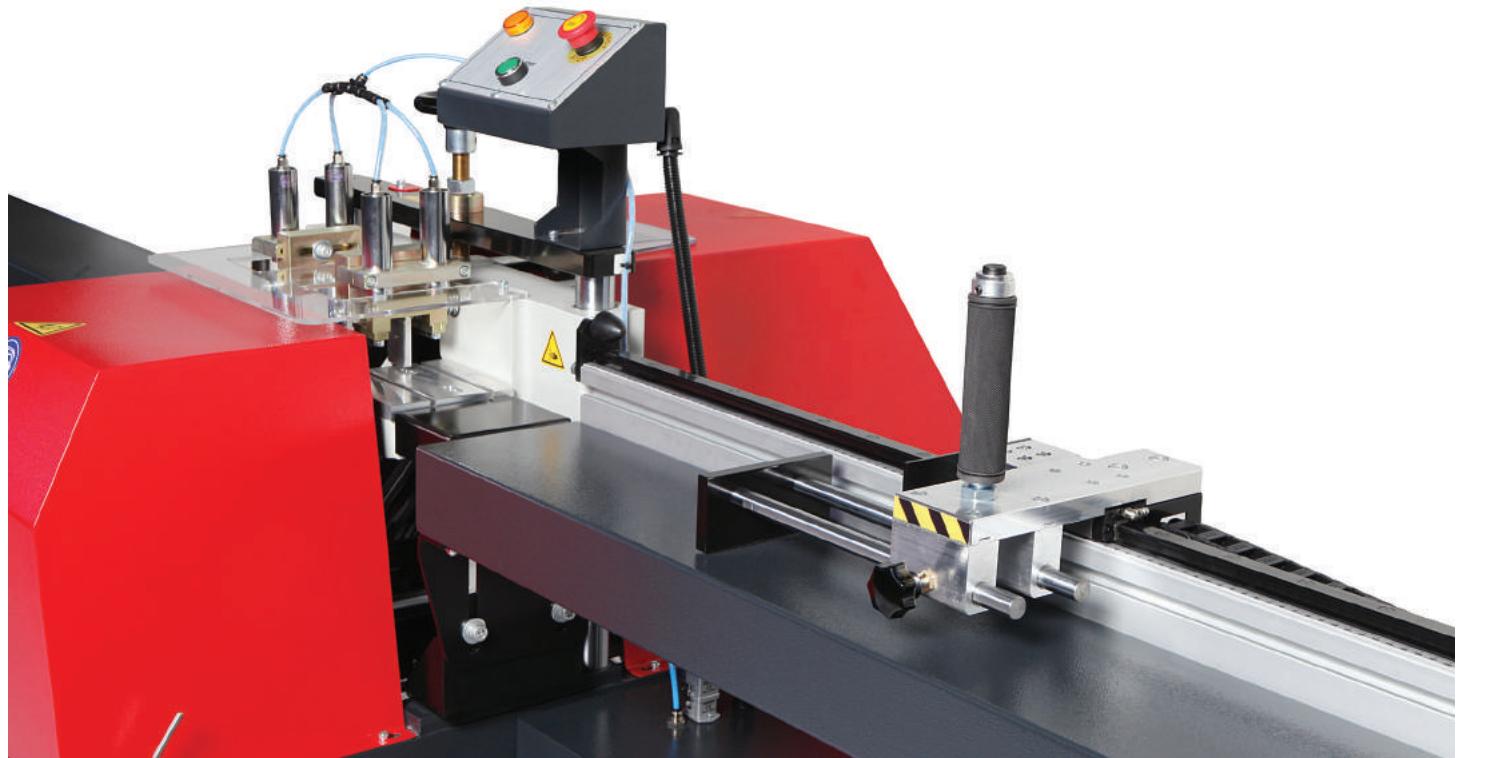


# BS/400

## MANUAL GLAZING BEAD SAW

### MOULDLESS SYSTEM

MANUEL ÇİTA KESME MAKİNASI  
KALİPSİZ SİSTEM



### ÖZELLİKLER

PVC çita profillerinin otomatik kesimi

8 farklı çita profiline göre manuel revolver sistemi

Kesme hız ayar sistemi

Kalipsiz sistemi yardımı ile her çeşit çita kesme imkanı

Aynı anda çift çita kesme imkanı

### FEATURES

Automatic cutting of glazing bead PVC profiles

Manual revolver system for 8 different types of glaz bead profiles

Cutting speed arrangement system

Moldless cutting possibility for every type of glaz bead

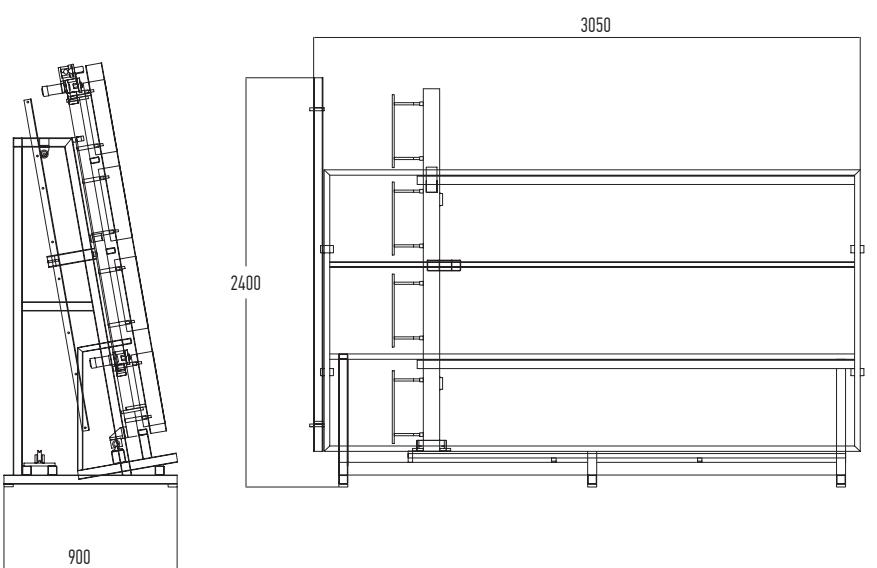
Ability to cut two glazing beads at same time.

|            |  |          |                     |          |                             |  |        |  |   |
|------------|--|----------|---------------------|----------|-----------------------------|--|--------|--|---|
|            | Hz : 50<br>2800 rpm<br>230/400 V       |          | V : 380<br>kW : 2,5 |          | Air<br>6-8 bar<br>25 lt/min |  | 260 kg |  | Ø D1 = 200mm<br>Ø d1 = 32mm<br>Ø D2 = 100mm<br>Ø d2 = 25mm<br>b1 = 1,8mm<br>b2 = 3mm<br>Z = 80<br>L min = 240<br>L max = 2450<br>H max = 27mm |
| • Conveyor | H = 1780mm<br>W = 1100mm<br>D = 3000mm | b1 = 160 | Z = 80              | a' = 45° |                             |  |        |  |   |

# CG/301

## CHECKING AND GLAZING UNIT

CAM MONTAJ  
ÜNİTESİ

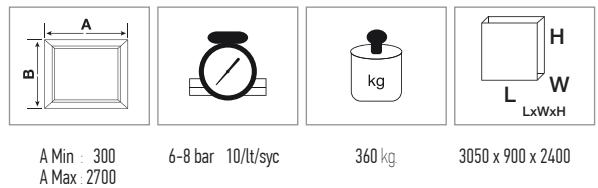


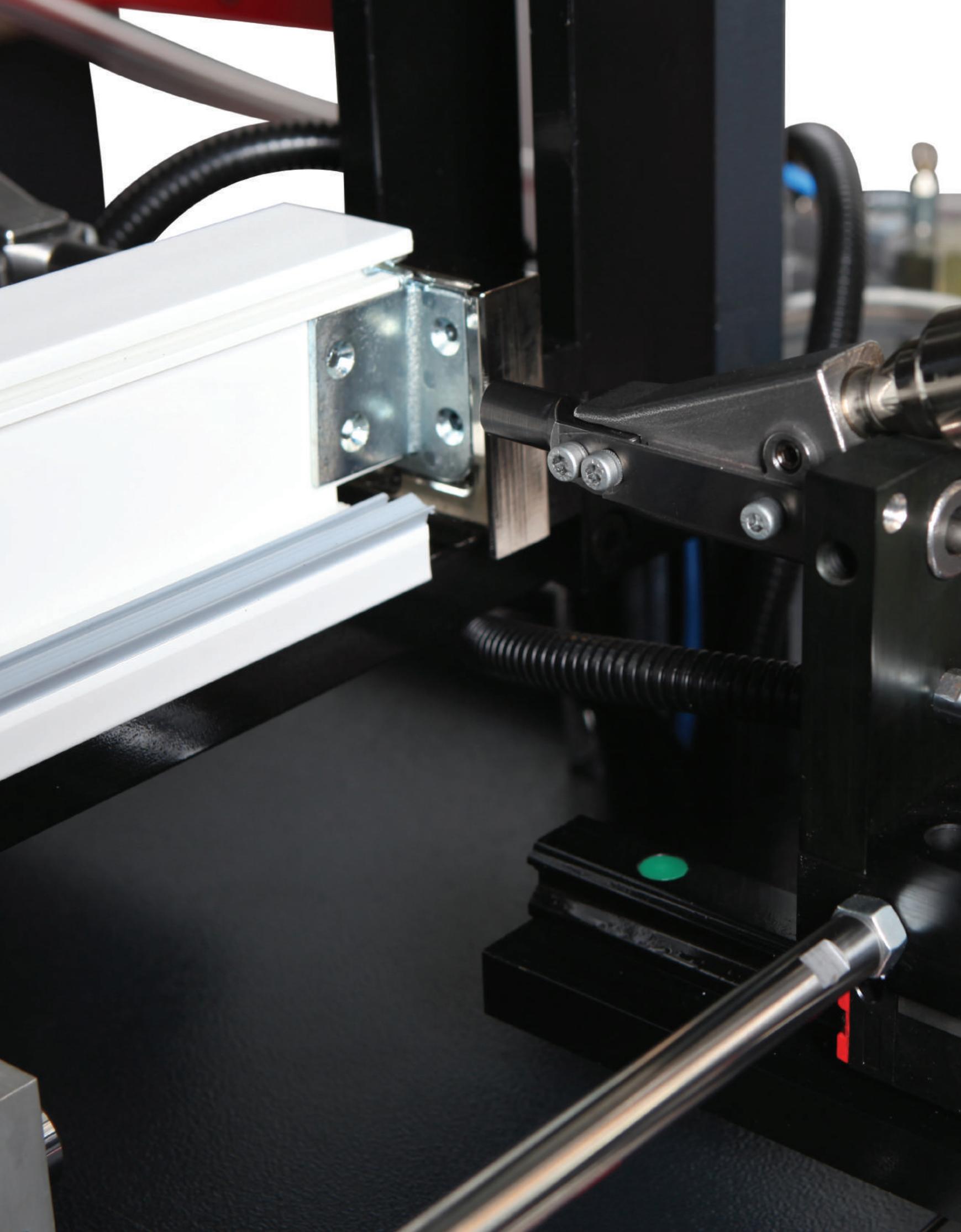
### ÖZELLİKLER

Kapı ve pencerelere seri şekilde cam takma  
Camı takılmış doğrama'yı ambalajlamaya makaralar üzerinde aktarma  
Paralel baskı ünitesi ile uygun değerde denge sajlama  
Doğrumanın yukarı kaldırılması ile montaj kolaylığı

### FEATURES

Fast installation of glass on the windows and doors  
Glazed joinery transferring to package on rollers  
Parallel block clamps allow you to set an appropriate balance  
Raising the workspace up for easier installation.





A close-up photograph of a mechanical assembly, likely part of a robotic arm or industrial manipulator. The image shows a black metal frame with various components attached. A white plastic component is secured to the frame with a metal bracket and screws. A black flexible hose is connected to a fitting on the frame. A metal actuator or servo motor is mounted on the frame, connected to a black spring. A red number '1' is visible on a black base plate. The background is blurred, suggesting a workshop or factory environment.

[www.osmanliman.com](http://www.osmanliman.com)



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